Form 18413 February, 1930 PRINTED IN U.S A.

LIST of PARTS



MACHINES Nos. 147-29 and 147-38

THE SINGER MANUFACTURING COMPANY

18413 - 1

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use ONLY the part NUMBER in the FIRST column.

The number stamped on a Sewing Machine part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the SAME PART in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A—Hardened, Polished, Nickel Plated and Buffed B—Polished, Nickel Plated and Buffed

C-Hardened Only D—Polished Only

E—Soft, Not Polished F—Hardened and Polished

H—Blued

J-Nickel Plated Only

K—Hardened and Nickel Plated

L-Brass Plated M—Oxidized

N—Japanned, Dull P—Japanned, Bright

R-Merlized

T-Copper Plated

T. A.—Hardened, Polished, Copper and Nickel Plated and Buffed

T. B.—Copper and Nickel Plated and Polished T. J.—Copper and Nickel Plated Only

T. K.—Hardened, Copper and Nickel Plated

T. M.—Copper Plated and Oxidized T. L.—Copper and Brass Plated U—Zinc Plated

V—Silver Plated

W—Polished and Nickel Plated

Z—Chromium Plated

Z. B.—Polished, Nickel Plated, Buffed and Chromium Plated

Z. J.—Nickel and Chromium Plated

These letters MUST BE USED when they appear in the list; and AFTER the number as in the list.

In this series:

1 to 1500 and 50001 to 51500 are Screw Numbers 1501 to 1800 and 51501 to 51800 are Nut Numbers 1801 to 2000 and 51801 to 52000 are Roller Numbers 2001 to 50000 and 52001 and upward are numbers of Machine Parts

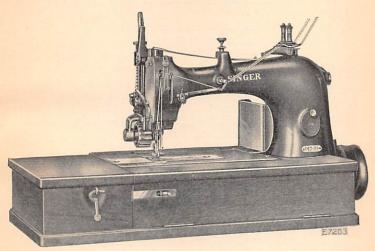
The figures in the second column refer only to the plates, illustrating the parts, and are NOT TO BE USED in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

When ordering parts which differ as to Gauge (the distance between seams) the Gauge, as well as the Number must be given on order.

LIST OF PARTS COMPLETE

FOR



MACHINE No. 147-29

FOR TWO-LINE STITCHING IN FABRICS. TWO NEEDLES, TWO LOOPERS, FOR TWO THREAD CHAIN STITCH. FOOT LIFTER. GAUGES FROM \$\frac{3}{3}2\$ INCH TO \$\frac{3}{6}\$ INCH. THE MACHINE IS FITTED WITH UPPER AND UNDER CORRUGATED FEED ROLLS ATTACHED TO THE MACHINE TO ASSIST IN CARRYING THE MATERIAL FROM THE MACHINE AFTER BEING STITCHED. THE UNDER ROLL RECEIVES ITS MOTION FROM AN ADJUSTABLE ECCENTRIC ON THE ROTARY SHAFT, BEING INDEPENDENTLY ADJUSTABLE TO BRING THE MOTION OF THE FEED ROLLS IN UNISON WITH THE FEEDING MECHANISM. SPEED 3400

NO.	PLATE	NAME
*54449		Arm, upper and lower (solid) with 948p
		and 54034
42366	8901	Arm Oil Pad (braided cotton) for oiling
		Arm Rock Shaft Front Bearing
56006	8901	Arm Oil Pad (braided cotton) for oiling
		Arm Rock Shaft Intermediate Bearing
56003	9000	Arm Oil Tube with 52045 for oiling 54326
52045	8001	" " Packing (braided cotton)

NO. PLATE	NAME
54002 8902	Arm Rock Shaft
54079	" " 54002 with 54004, 54005
	and 64255
64386 8901	Arm Rock Shaft Bushing (back)
64387 —	" " " " 64386
	with 52045
446c 8901	Arm Rock Shaft Bushing (back) Set Screw
64388 8901	" " (intermediate)
64389	" " " " "
01003	64388 with 52045
423c 8901	Arm Rock Shaft Bushing (intermediate)
425C 6901	Set Screw
52045 8901	
52045 8901	Arm Rock Shaft Bushing Oil Pad (braided
74004 0001	cotton)
54004 8901	Arm Rock Shaft Collar with two 453c
453c 8901	Set Strew
54005 8901	Clair (back) with two
	50083c
50083c 8901	Arm Rock Shaft Crank (back) Set Screw.
64255 8911	" " " (front) with 453c
2117 8901	" " " " Pin
453c 8901	" " " Set Screw
54105 8901	" " Flanged Bushing (front)
52045 8901	
	Oil Pad (braided cotton)
453c 8901	Arm Rock Shaft Flanged Bushing (front)
	Set Screw
54006 9850	Arm Rotary Shaft
68017 —	" " 54006 with 640E, 54088,
	54383, 54450, 64351, 64355, 68016 and
	68018
54367 9000	Arm Rotary Shaft Bushing (front)
761E 8901	" " " Set
.011 0001	Screw
54007 8902	Arm Rotary Shaft Bushing (intermediate)
54089	" " " " "
01000	54007 with 64508 and 64805
64508 8902	Arm Rotary Shaft Bushing (intermediate)
04000 0502	Oil Pad, long (braided cotton)
64805 9000	
04000 9000	Arm Rotary Shaft Bushing (intermediate)
100- 0001	Oil Pad, short (braided cotton)
422c 8901	Arm Rotary Shaft Bushing (intermediate)
E0004 = 0001	Set Screw (long).
50084c 8901	Arm Rotary Shaft Bushing (intermediate)
E4450 0000	Set Screw (short)
54450 9000	Arm Rotary Shaft Collar with two 1258c
1258c 8901	" " " Set Screw

NO. PLATE	NAME
54009 8902	Arm Rotary Shaft Flanged Bushing
54090	" " " " 54009
	with 58039 and 64805
58039 8902	Arm Rotary Shaft Flanged Bushing Oil
	Pad, long (braided cotton)
64805 9000	Arm Rotary Shaft Flanged Bushing Oil
04000 0000	Pad, short (braided cotton)
159F 8901	Arm Rotary Shaft Flanged Bushing Screw
	" " Front Bearing Oil Pad
49013 8904	(braided cotton)
144р 8901	Arm Rotary Shaft Screw
15196 8902	" Side Cover (back)
286р 8904	" " " Thumb Screw
54010 8904	" " (front)
286р 8904	" " " Thumb Screw
64259 8913	Balance Wheel with two 430c
430c 8904	" Set Screw
68142 9850	Cloth Plate
68145 9850	" " Extension
1011F 8904	" " Screw
54309 9000	" Oil Tube with 49092, for
	oiling 54458
49092 8908	Cloth Plate Oil Tube Packing (felt)
54012 8902	" " Slide (left)
38419 8904	" " " Spring
7251 8904	" " " Screw
54013 —	Cloth Plate Slide (left) complete, Nos.
94019	38419, 54012 and two 7251
F4014 0019	Cloth Plate Slide (right) for 54015
54014 8913	" " " 54056
54055 9868 68166 ——	" " " " 68167
00100	" " " Spring
30110	" " (left) Spring Screw
725j 8904	Cloth Plate Slide (right) complete, for
54015	68144, Nos. 38419, 54014 and two 7251
54056	Cloth Plate Slide (right) complete for
	68143, Nos. 38419, 54055 and two 7251
68167	Cloth Plate Slide (right) complete for
	68248, Nos. 38419, 68166 and two 725J.
68144	Cloth Plate complete, for $\frac{3}{32}$ in. to $\frac{5}{32}$ in.
00111	gauges, for 46089, Nos. 54013, 54015,
	54309 and 68142
68143 —	Cloth Plate complete, for $\frac{3}{16}$ in. to $\frac{1}{4}$ in.
00140	gauges, for 46090, Nos. 54013, 54056,
	54309 and 68142
	01000 and 00112

NO.	PLATE	
68248		Cloth Plate complete, for $\frac{9}{32}$ in. to $\frac{3}{8}$ in.
		gauges, for 46090, Nos. 54013, 54309,
		68142 and 68167
10111	8904	Cloth Plate Screw (left)
504731	8904	" " " (right)
68146	9859	" " Thread Guard
50473F	8904	" " Screw (long)
1235F	8904	" " " (short).
54017	8902	Crank Connecting Rod with 6575, 54018,
		54218, 54897, 57222 and two each 896E
		and 1057E
54088		Crank Connecting Rod 54017 with 50069c
50069c		" " Ball Screw Stud
1516E	8904	
		Nut
64268	8904	Crank Connecting Rod Ball Screw Stud
		Washer
*57222		Crank Connecting Rod Cap (lower)
896E	-	" " " Screw
*54018		" " " (upper)
1057E		" " " Screw
54897	8904	" " " Oil Cup
54218	8904	" " Pad (braided
		cotton)
6575	8904	Crank Connecting Rod Oil Pad Stop Pin
64269	8913	Face Plate
46111	8911	rm
286p		Thumb Screw
54019	8902	Feed Bar with 50429c and two 453c
54020	8902	Connection
57225	8904	ringe rin
453c		bet berew
54111	8902	Connecting Rod with 1057E, 54112
69010		and two 896E.
68018 *54112		Feed Connecting Rod 54111 with 54456
	8904	Сар
1057E	200	Screw
54023	8911	Clamping Screw
21506	8904	" " Hinge Pin " " Collar
21000	0904	
4570	8904	with 457c
3010	0301	Set Screw
46081	9852	Feed Dog, 17 teeth (16 teeth to the inch)
10001	0002	for 46090
157w	8904	Feed Dog Screw.
50429c		" " Stop Screw
	The state of the s	

NO.	PLATE	NAME
*54024		Feed Eccentric
*54455		" " Body
443c	8904	" " Set Screw
7071	8904	" Clamping Washer
217p	8904	" " Screw
54456	9000	Feed Eccentric (adjustable) complete,
01100	0000	Nos. 217p, 1103c, 7071, 54024, 54455
		and two 443c
4400		
1103c		Feed Regulating Screw
54026	9851	" Rocking Frame with two 453c
54077		" " 54026 with 21506,
		54019, 54020, 54023 and 57225
57234	8911	Feed Rocking Frame Hinge Pin
57235	9000	" " " Bushing
453c	8901	u u u u u
1000	0001	Set Screw
170-	0001	Feed Rocking Frame Hinge Pin Set Screw
453c		
54457	9864	Iton (lower) with two bossec
68147	9854	Clutten (brake)
68148	9854	(dirve)
68149	9854	(brake) Connec-
		tion with 440c, 1700j and two 50083c
440c	9853	Feed Roll (lower) Clutch (brake) Connec-
		tion Adjusting Screw
1700л	9853	Feed Roll (lower) Clutch (brake) Connec-
		tion Adjusting Screw Nut
500830	8901	Feed Roll (lower) Clutch (brake) Connec-
		tion Set Screw
127530	9000	Feed Roll (lower) Clutch (brake) Connec-
11.000		tion Stop Block
158p	9853	Feed Roll (lower) Clutch (brake) Connec-
1000	0000	tion Stop Block Screw
68150	9854	Feed Roll (lower) Clutch (drive) Connec-
00100	9004	tion with two 50083c
500830	2001	Feed Roll (lower) Clutch (drive) Connec-
500850	8901	
		tion Set Screw
68151	9000	Feed Roll (lower) Clutch Roller
68152	9000	" " " Plunger.
68153	9000	" " " Spring
68154	9850	" " " Shaft
68157		" " " " 68154 with
		68156
54467	9859	Feed Roll (lower) Clutch Shaft Bracket
68207		Feed Roll (lower) Clutch Shaft Bracket
00201		complete, Nos. 54457, 54467, 68157,
		127530 and two each 158p and 62562
		12,000 and the cath roop and oboop.

NO.	PLATE	NAME
62562	9000	Feed Roll (lower) Clutch Shaft Bracket
		Collar with 465c
465c	8909	Feed Roll (lower) Clutch Shaft Bracket
		Collar Set Screw
948p	8958	Feed Roll (lower) Clutch Shaft Bracket
		Screw
68155	9854	Feed Roll (lower) Clutch Sleeve with four
		1149c
1149c	9853	Feed Roll (lower) Clutch Sleeve Set Screw
68156		Feed Roll (lower) Clutch complete, Nos.
		68147 to 68150, 68155 and six each
		68151 to 68153
54458	9854	Feed Roll (lower) Connecting Rod with
		54112 and two 896E
68016		Feed Roll (lower) Connecting Rod 54458
00010		with 54456
*54112		Feed Roll (lower) Connecting Rod Cap
	8904	" " " " " "
		Screw
1257c	9853	Feed Roll (lower) Connecting Rod Hinge
	0000	Screw
1620E	9853	Feed Roll (lower) Connecting Rod Hinge
		Screw Nut
*54024		Feed Roll (lower) Eccentric
*54455		" " Body.
443c	8904	" " " Body " " Set
		Screw
7071	8904	Feed Roll (lower) Eccentric Clamping
		Washer
217 _D	8904	Feed Roll (lower) Eccentric Clamping
		Washer Screw
54456	9000	Feed Roll (lower) Eccentric (adjustable)
		complete, Nos. 217p, 1103c, 7071, 54024,
		54455 and two 443c
1103c	8904	Feed Roll (lower) Eccentric Regulating
		Screw
50333c	9853	Feed Roll (lower) Set Screw
54457	9864	" (upper) with two 50333c
127534	9851	" " Bar
54469	9851	" " " Bracket with 453c
54470		Feed Roll (upper) Bar Bracket complete,
		Nos. 79c, 866c, 913p, 1330c, 1876,
		23404, 38648, 54469, 54471 to 54473,
		54475, 127534, 127536, 127542 and two
		208b
1193р	9853	Feed Roll (upper) Bar Bracket Screw
		(lower)

NO. DI JETO
NO. PLATE NAME
769c 9853 Feed Roll (upper) Bar Bracket Screw
(upper)
1870 9000
Screw Stud
20101 0000 Spring
127558 9854 Dracket with 4550
54475 — " " " " 127538 with 54457 and 127546
127542 9000 Feed Roll (upper) Bracket Guide Pin
453c 8901 " " " " " " Set
Screw
453c 8901 Feed Roll (upper) Bracket Set Screw
54471 9855 " " Lifter
866c 9853 " " " Hinge Screw
54472 9855 " " " Latch
79c 9853 " " " " Hinge
Screw
38648 9856 Feed Roll (upper) Lifter Latch Spring.
54473 9856 " " " " " S t o p
208p 8910 " " " " " "
Screw
1330c 9853 Feed Roll (upper) Lifter Stop Screw
913p — " " Pressure Regulating
Thumb Screw
50333c 9853 Feed Roll (upper) Set Screw
127546 9856 " " " Shaft
54106 9856 Looper (back) closed eye
Note: When ordering No. 54106, state gauge of
machine for which required.
1147c 8922 Looper (back) Set Screw
54107 9856 " (front) closed eye
Note: When ordering No. 54107 state gauge of
machine for which required.
1120c 8958 Looper (front) Set Screw
54027 8960 " Carrier with two 171p
171D 8958 " " Adjusting Screw
54227 8960 " " Connection
54228 8960 " " " Shaft
54229 8960 " " " Bushing
446c 8901 " " " " "
Set Screw
49013 8904 Looper Carrier Connection Shaft Oil Pad
(braided cotton)
54230 8960 Looper Carrier Driver with 54032 and
four 175E

NO. PLATE	NAME
*54032	Looper Carrier Driver Cap
175E 8908	" " Screw
54368 9856	" Driving Shaft and Feed Lifting
94909 9990	Eccentric with 227p and two 64315
£4909	Looper Driving Shaft and Feed Lifting
54383 ——	Looper Driving Shart and Feed Litting
	Eccentric 54368 with 54027, 54227,
*******	54228 and 54230
*54034	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket with 761E
54080 8960	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket Bushing
761E 8901	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket Bushing Set Screw
948D 8958	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket Screw
64315 8960	Looper Driving Shaft and Feed Lifting
	Eccentric Oil Hole Plug
227D 8958	Looper Driving Shaft and Feed Lifting
	Eccentric Oil Hole Plug Screw
40326 9856	Looper Driving Shaft and Feed Lifting
	Eccentric Oil Pad (braided cotton)
640E 8908	Looper Driving Shaft and Feed Lifting
	Eccentric Screw
54061 8922	Looper Holder with 1120c and 1147c
704w 8958	" " Screw
64319 8922	Needle Bar (hollow)
54062	Needle Bar complete, for $\frac{3}{32}$ in. to $\frac{1}{4}$ in.
01002	gauges, Nos. 54064, 54065 and 64319
54063	Needle Bar complete, for $\frac{9}{32}$ in. to $\frac{3}{8}$ in.
01000	gauges, Nos. 54064, 54066 and 64319
38456 8991	Needle Bar Bushing (lower)
1133E 8958	" " Set Screw
64320 8991	bet betew
	(upper)
1133E 8958 54326 8991	bet berew
54327 8991	Connecting Link
	" " " Hinge Stud
1520л 8991	
#4880 0001	Nut.
54328 8991	Needle Bar Connecting Stud with 211F
105 0050	and two 187E
187E 8958	Needle Bar Connecting Stud Clamping
71001 0000	Screw
54064 8922	Needle Clamp with two 1498F
54065 8922	Inread Guard, for 54062
54066 8922	04003
54067 8922	"Guard, for $\frac{3}{32}$ in. to $\frac{5}{32}$ in. gauges.
54068 8922	" " $\frac{3}{16}$ in. to $\frac{9}{32}$ in. gauges.

	NAME
NO. PLATE 54069 8922	Needle Guard, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in. gauges.
	" " Holder
54038 8991	
176р 8958	DCICW
217F 8904	Derew
1498F 8922	" Set Screw
54108	Oil Tube
54109	" " Bracket
49092 8908	" " Packing (felt)
54110 8908	Oil Tube complete, for oiling Crank Con-
	necting Rod (upper bearing) Nos. 49092,
	54108 and 54109
64330 9855	Presser Bar with 25303
25303 9856	" " Ball, size ¼ in
64331 8911	" Bushing (lower)
1133E 8958	" " Set Screw
38456 8991	" " (upper)
1133E 8958	" " Set Screw
54039 8908	" Guide Bracket with 453c,
04000 0000	640w and 1963
640w 8908	Presser Bar Guide Bracket Adjusting
0104 0300	Screw
11173 8908	Presser Bar Guide Bracket Guide
447c 8908	" " " Set
4470 8908	200
1000 0000	Screw
1963 8908	
453c 8901	bet belew
54474 9856	Litter
57258 8911	ninge rin
447c 8908	Set Screw
1872 8908	Roller and Stud
1250c 8911	" " Stop Screw
61047 8911	" Lifting Bracket with 460c
	and 1872
68208 9855	Presser Bar Lifting Lever
61075 8911	" " " Connecting
	Stud
460c 8910	Presser Bar Lifting Lever Connecting
	Stud Set Screw
68184 9855	Presser Bar Lifting Lever Extension
161р 8908	" " " Screw
	(left)
176р 8958	Presser Bar Lifting Lever Extension Screw
*	(right)
802p 8908	Presser Bar Lifting Lever Hinge Screw
54040 9855	" " Spring (flat)
38468 8908	" " Stud
26276 8911	" Foot Hinge Pin

Section Control Control	
NO. PLATE	NAME
53075	Presser Foot Plate
46087 ——	Shank
53076 9857	Presser Foot (hinged) complete, Nos.
	26276, 46087 and 53075
190р 8908	Presser Foot Screw
574w 8908	Pressure Regulating Thumb Screw
1539w 8908	" " " Lock
	Nut
54381 9856	Slack Thread Controller
54242 9856	" " Clamp
190р 8908	" " Screw
64337 8922	" Regulator
54042 8908	" " Holder with 175E
	and 50150c
175E 8908	Slack Thread Regulator Holder Clamping
2.02 0000	Screw
54043 8908	Slack Thread Regulator Holder Shaft
24292 8908	" " " " " "
21202 0000	Collar with 1019c
1019c 8908	Slack Thread Regulator Holder Shaft
10130 0300	Collar Set Screw
54044 8908	Slack Thread Regulator Holder Shaft
01011 0000	Crank (forked) with 1253c
1253c 8908	Slack Thread Regulator Holder Shaft
12550 8908	
50150c 8908	Crank Set Screw
	Slack Thread Regulator Set Screw
	Tension (under thread) Disc
51570c 9853	Regulating
	Thumb Nut
50326c 9853	Tension (under thread) Screw Stud
59539	" " " 50326c
	with 51570c
59534 9858	Tension (under thread) Spring
59537 9858	" " " Bushing
	(large)
59538 9858	Tension (under thread) Spring Bushing
00000 0000	(small)
17547 8909	Tension (under thread) Thread Guide
54070 8996	
	(upper thread) Bracket.
376 _D 8909 2102 8909	Screw
	DISC
51570c. 9853	negulating
	Thumb Nut
32572 8909	Tension (upper thread) Releasing Disc
54988 8909	" " " Pin
54071 8922	" " " Shaft

NO. PLATE	NAME
54047 8909	Tension (upper thread) Releasing Shaft
01011 0000	Crank with 624c
54048 8909	Tension (upper thread) Releasing Shaft
04040 0909	Crank Link
004- 0000	Tension (upper thread) Releasing Shaft
624c 8909	
20021	Crank Set Screw
68261 ——	Tension (upper thread) Releasing Shaft
	Spring
316F 8909	Tension (upper thread) Releasing Shaft
	Stop Screw
1547л 8909	Tension (upper thread) Releasing Shaft
	Stop Screw Nut
50326c 9853	Tension (upper thread) Screw Stud
59539	" " " " 50326c
	with 51570c
59535 9858	Tension (upper thread) Spring
59537 9858	" " " Bushing
	(large)
59538 9858	Tension (upper thread) Spring Bushing
99999 9090	(small)
57076 9858	Tension (upper thread) Thread Guide
	Thread (under) Eyelet (back)
53225 9858	" " Screw
190р 8908	
54072 9858	(110110)
64351 8909	Nipper Cam with 405C
465c 8909	bet berew
38210 8909	" " Spring (lower)
38211 8909	" " (upper)
46247 8909	
	Stop
176р 8958	Thread (under) Nipper Spring Screw
38475 8910	" Take-up with 465c
465c 8909	" Set Screw
54435 9858	" Staple with 590p
01100 0000	and 38481
54040 00FF	Thread (under) Take-up Staple Bracket
54049 9855	Inread (under) Take-up Staple Bracket
	11. 400-
	with 460c
965р 8910	Thread (under) Take-up Staple Bracket
965р 8910	
965D 8910 46041 8909	Thread (under) Take-up Staple Bracket Screw
	Thread (under) Take-up Staple Bracket Screw
46041 8909	Thread (under) Take-up Staple Bracket Screw Thread (under) Take-up Staple Spring " " " " "
46041 8909 190b 8908	Thread (under) Take-up Staple Bracket Screw Thread (under) Take-up Staple Spring " " " " Screw
46041 8909	Thread (under) Take-up Staple Bracket Screw Thread (under) Take-up Staple Spring " " " " Screw Thread (under) Take-up Staple Thread
46041 8909 190D 8908 38481 8910	Thread (under) Take-up Staple Bracket Screw Thread (under) Take-up Staple Spring " " " " " Screw Thread (under) Take-up Staple Thread Guard
46041 8909 190b 8908	Thread (under) Take-up Staple Bracket Screw Thread (under) Take-up Staple Spring " " " " Screw Thread (under) Take-up Staple Thread

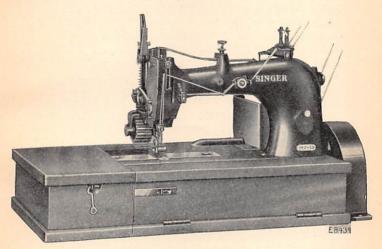
NO.	PLATE			NAME		
38482	8910	Thread	(under)	Take-up	Stripper	
207p	8910	"		"	"	Screw.
64355	8910	"	"	"	Thread	
		(bras				
64356	8910			Take-up		
02000						
460c	8910	Thread	(under)	Take-up	Thread	Guard
1000	0010			et Screw		
54330	9858	Thread	(upper)	Controlle	r	
207p	8910	"	"	**	Screw.	
46009	9858	"	"	Eyelet		
190p	8908	"	"		rew	
54094	8922	"	"	Take-up.		
54095	8922	66	"		Plate	
68164	9858	"	- 66	"		pring
1449p		"	"	"	"	"
11102	0022	Screw	,			
E4000						
54096	-			Take-up		
		14491	, 54094,	54095 an	d 68164.	
211F	8958			Take-up		
46090	9852			or $\frac{3}{16}$ in. to		
710	0010	TOI 1	DI / C			
742F	8910	Inroat	Plate Sc	rew		

Genuine Singer Needles and their Containers are marked with the Company's Trade Mark "SIMANCO."

"For Singer Machines" are not Singer made needles.

LIST OF PARTS COMPLETE

FOR



MACHINE No. 147-38

FOR WORK ON AWNINGS, HEAVY OVERALLS, STITCHING FRINGE AND TAPE TO RUGS AND WORK OF A SIMILAR NATURE REQUIRING A LONG NEEDLE BAR STROKE AND PULLER FEED. TWO NEEDLES, TWO LOOPERS, FOR TWO THREAD CHAIN STITCH. FOOT LIFTER. GAUGES $\frac{1}{16}$ TO $\frac{3}{8}$ INCH. NEEDLE BAR STROKE $\frac{1}{16}$ INCH. UPPER THREAD NIPPER. THE MACHINE IS FITTED WITH UPPER AND UNDER CORRUGATED FEED ROLLS ATTACHED TO THE MACHINE TO ASSIST IN CARRYING THE MATERIAL FROM THE MACHINE AFTER BEING STITCHED. THE UNDER ROLL RECEIVES ITS MOTION FROM AN ADJUSTABLE ECCENTRIC ON THE ROTARY SHAFT, BEING INDEPENDENTLY ADJUSTABLE TO BRING THE MOTION OF THE FEED ROLLS IN UNISON WITH THE FEEDING MECHANISM. SPEED 2800.

Note: Fittings as listed are for Lap Seam Felling on Awnings or work of a similar nature.

18413 - 2

NO. PLATE	NAME
42366 8901	Arm Oil Pad (braided cotton) for oiling
	Arm Rock Shaft Front Bearing
56006 8901	Arm Oil Pad (braided cotton) for oiling
	Arm Rock Shaft Intermediate Bearing.
11119 8901	Arm Oil Tube with 52045, for oiling 68137
56003 9000	" " " " " 54326
52045 8901	" " Packing (braided cotton)
68118 9850	" Rock Shaft
68119	" " 68118 with 54004, 54005
08119	
64386 8901	and 64255
	Arm Rock Shaft Bushing (back)
64387	
	with 52045
446c 8901	Arm Rock Shaft Bushing (back) Set Screw
64388 8901	" " " (intermediate)
64389 ——	
	64388 with 52045
423c 8901	Arm Rock Shaft Bushing (intermediate)
	Set Screw
52045 8901	Arm Rock Shaft Bushing Oil Pad (braided
	cotton)
54004 8901	Arm Rock Shaft Collar with two 453c
453c 8901	" " Set Screw
54005 8901	" " Crank (back) with two
	50083c
50083c 8901	Arm Rock Shaft Crank (back) Set Screw
64255 8911	" " " (front) with 453c
2117 8901	" " " Pin
453c 8901	" " Set Screw
54105 8901	" " Flanged Bushing (front)
52045 8901	" " " " " " "
02010 0001	Oil Pad (braided cotton)
459 - 0001	
453c 8901	Arm Rock Shaft Flanged Bushing (front)
	Set Screw
68110 9850	Arm Rotary Shaft
68218	" " 68110 with 640E, 54088,
	54383, 54450, 64351, 64355, 68016 and
	68018
54367 9000	Arm Rotary Shaft Bushing (front)
761E 8901	" " " " Set
	Screw
54007 8902	Arm Rotary Shaft Bushing (intermediate)
54089	" " " " " "
01000	54007 with 64508 and 64805
04500 0000	
64508 8902	Arm Rotary Shaft Bushing (intermediate)
	Oil Pad, long (braided cotton)

NO. PLATE	NAME
64805 9000	Arm Rotary Shaft Bushing (intermediate)
0.2010	Oil Pad, short (braided cotton)
422c 8901	Arm Rotary Shaft Bushing (intermediate)
1220 0001	Set Screw (long)
50084c 8901	Arm Rotary Shaft Bushing (intermediate)
000010 0301	Set Screw (short)
54450 9000	Arm Rotary Shaft Collar with two 1258c
1258c 8901	" " Set Screw
54009 8902	" " Flanged Bushing
54099 8902	" " " 54009
54090	with 58039 and 64805
20000 0000	
58039 8902	Arm Rotary Shaft Flanged Bushing Oil
21005 0000	Pad, long (braided cotton)
64805 9000	Arm Rotary Shaft Flanged Bushing Oil
	Pad, short (braided cotton)
159F 8901	Arm Rotary Shaft Flanged Bushing Screw
49013 8904	From Dearing On Fad
	(braided cotton)
144p 8901	Arm Rotary Shaft Screw
15196 8902	" Side Cover (back)
286р 8904	" " " Thumb Screw
54010 8904	" " " (front)
286р 8904	" " " Thumb Screw
54210 9855	Balance Wheel, 25% in. pulley, with two
	430c
430c 8904	Balance Wheel Set Screw
68142 9850	Cloth Plate
68145 9850	" Extension
1011F 8904	" " Screw
54309 9000	" Oil Tube with 49092, for oiling
	54458
49092 8908	Cloth Plate Oil Tube Packing (felt)
54012 8902	" " Slide (left)
38419 8904	" " " Spring
725」 8904	" " " Screw
54013	Cloth Plate Slide (left) complete, Nos.
	38419, 54012 and two 7251
68191 ——	Cloth Plate Slide (right) for 68192
38419 8904	" " " Spring
7251 8904	" " " Screw
68192	Cloth Plate Slide (right) complete, Nos.
	38419, 68191 and two 7251
68260	Cloth Plate complete, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in.
	gauges, for 68198, Nos. 54013, 54309,
	68142 and 68192
1011F 8904	Cloth Plate Screw (left)
50473F 8904	" " (right)
232.01 0001	(

	PLATE	NAME
68146	9859	Cloth Plate Thread Guard
50473F	8904	" " Screw (long)
$1235_{\rm F}$	8904	" " " (short).
54017	8902	Crank Connecting Rod with 6575, 54018,
		54218, 54897, 57222 and two each 896E
		and 1057E
54088		Crank Connecting Rod 54017 with 50069c
50069c	8904	" " Ball Screw Stud
1516E	8904	
		Nut
64268	8904	Crank Connecting Rod Ball Screw Stud
	0001	Washer
*57222		Crank Connecting Rod Cap (lower)
896E	8004	" " " Screw
*54018		" " (upper)
1057E		" " " Screw
54897	8904	Screw
		" " Oil Cup " Pad (braided
54218	8904	
	2001	cotton)
6575	8904	Crank Connecting Rod Oil Pad Stop Pin
64269	8913	Face Plate
46111	8911	" " Pin
286p	8904	" " Thumb Screw
54488		Feed Bar with 50429c and two 453c
54020	8902	" " Connection
57225	8904	" " Hinge Pin
453c	8901	" " Set Screw
54111	8902	" Connecting Rod with 1057E, 54112
		and two 896E
68018		Feed Connecting Rod 54111 with 54456
*54112		" " Cap
896E	8904	" " Screw
1057E	8904	" " Clamping Screw
54023	8911	" " Hinge Pin
21506	8904	" " " Collar
21000	0001	with 457c
4570	8904	Feed Connecting Rod Hinge Pin Collar
1010	0001	Set Screw
68194	9852	Feed Dog, 14 teeth (10 teeth to the inch)
00194	9892	
1 = =	2004	for 68198
50429c	8904	Feed Dog Screw
	8904	Stop Screw
*54024		Eccentric
*54455	0004	Body
	8904	Set Screw
7071	8904	" Clamping wasner
217 _D	8904	" " Screw

NO.	PLATE	NAME
54456	9000	Feed Eccentric (adjustable) complete,
		Nos. 217p, 1103c, 7071, 54024, 54455
		and two 443c
11030	8904	Feed Regulating Screw
54026	9851	" Rocking Frame with two 453c
68022		" " 54026, with 21506,
		54020, 54023, 54488 and 57225
57234	8911	Feed Rocking Frame Hinge Pin
57235	9000	" " " Bushing
4530	8901	
		Set Screw
4530	8901	Feed Rocking Frame Hinge Pin Set Screw
54457	9864	" Roll (lower) with two 50333c
68147	9854	" " Clutch (brake)
68148	9854	" " " (drive)
68149	9854	" " (brake) Connec-
		tion with 440c, 1700s and two 50083c
4400	9853	Feed Roll (lower) Clutch (brake) Connec-
		tion Adjusting Screw
1700J	9853	Feed Roll (lower) Clutch (brake) Connec-
		tion Adjusting Screw Nut
500830	8901	Feed Roll (lower) Clutch (brake) Connec-
		tion Set Screw
127530	9000	Feed Roll (lower) Clutch (brake) Connec-
		tion Stop Block
1581	9853	Feed Roll (lower) Clutch (brake) Connec-
		tion Stop Block Screw
68150	9854	Feed Roll (lower) Clutch (drive) Connec-
		tion with two 50083c
500830	8901	Feed Roll (lower) Clutch (drive) Connec-
		tion Set Screw
68151	9000	Feed Roll (lower) Clutch Roller
68152	9000	" " " Plunger.
68153	9000	" " " " Spring
68154	9850	" " " Shaft
68157		" " " 68154 with
		68156
54467	9859	Feed Roll (lower) Clutch Shaft Bracket
68207		Feed Roll (lower) Clutch Shaft Bracket
		complete, Nos. 54457, 54467, 68157,
		127530 and two each 158p and 62562
62562	9000	Feed Roll (lower) Clutch Shaft Bracket
		Collar with 465c
4650	c 8909	Feed Roll (lower) Clutch Shaft Bracket
	00.00	Collar Set Screw
948	b 8958	Feed Roll (lower) Clutch Shaft Bracket
		Screw

NO.	PLATE	NAME
68155	9854	Feed Roll (lower) Clutch Sleeve with four 1149c.
1149c	9853	Feed Roll (lower) Clutch Sleeve Set Screw
68156		Feed Roll (lower) Clutch complete, Nos.
		68147 to 68150, 68155 and six each
		68151 to 68153
54458	9854	Feed Roll (lower) Connecting Rod with 54112 and two 896E
68016		Feed Roll (lower) Connecting Rod 54458
		with 54456
*54112		Feed Roll (lower) Connecting Rod Cap
896E	8904	". " " " " " " " " " " " " " " " " " "
		Screw
1257c	9853	Feed Roll (lower) Connecting Rod Hinge Screw
1620E	9853	Feed Roll (lower) Connecting Rod Hinge
		Screw Nut
*54024		Feed Roll (lower) Eccentric
*54455		" " " Body " " " S e t
4430	8904	" " " Set
		Screw
7071	8904	Feed Roll (lower) Eccentric Clamping
		Washer
2170	8904	Feed Roll (lower) Eccentric Clamping
-11-0	0000	Washer Screw
54456	9000	Feed Roll (lower) Eccentric (adjustable)
		complete, Nos. 217p, 1103c, 7071, 54024, 54455 and two 443c
1100	2004	
1103c	8904	Feed Roll (lower) Eccentric Regulating
*0000	0050	Screw
50333c		Feed Roll (lower) Set Screw
54457	9864	(upper) with two bosse
127534	9851	Dar
54469	9851	Dracket with 455C
54470		Feed Roll (upper) Bar Bracket complete,
		Nos. 79c, 866c, 913p, 1330c, 1876, 23404, 38648, 54469, 54471 to 54473,
		54475, 127534, 127536, 127542 and two
		208b
1102-	0070	
11930	9853	Feed Roll (upper) Bar Bracket Screw (lower)
7600	9853	Feed Roll (upper) Bar Bracket Screw
7090		(upper)
127536	9000	Feed Roll (upper) Bar Collar with 448c.
1876	9000	" " " Roller and
		Screw Stud

NO.	PLATE	NAME
448c	8958	Feed Roll (upper) Bar Collar Set Screw
23404	9000	" " " Spring
127538	9854	" " Bracket with 453c
54475		" " " 127538 with
		54457 and 127546
127542	9000	Feed Roll (upper) Bracket Guide Pin
453c	8901	" " " " Set
		Screw
453c	8901	Feed Roll (upper) Bracket Set Screw
54471	9855	" " Lifter
866c	9853	" " " Hinge Screw
54472	9855	" " " Latch
79c	9853	" " " Hinge
		Screw
38648	9856	Feed Roll (upper) Lifter Latch Spring
54473	9856	" " " Stop
	8910	" " " " Screw
1330c		" " Stop Screw
913p		" " Pressure Regulating
0100		Thumb Screw
50333c	9853	Feed Roll (upper) Set Screw
127546	9856	" " Shaft
54106	9856	Looper (back) closed eye
01100		
Non		hen ordering No. 54106, state gauge of
	n	nachine for which required.
1147c	8922	Looper (back) Set Screw
54107	9856	" (front) closed eye
01101		
Non		hen ordering No. 54107, state gauge of
		machine for which required.
1120c	8958	Looper (front) Set Screw
54027	8960	" Carrier with two 171p
171p		" " Adjusting Screw
54227	8960	" Connection
54228	8960	" " Shaft
54229	8960	" " Bushing
446c		" " " " "
1100	0301	Set Screw
49013	8904	Looper Carrier Connection Shaft Oil Pad
49019	0301	(braided cotton)
54230	8960	Looper Carrier Driver with 54032 and four
04200	3900	175E
*54032		Looper Carrier Driver Cap.
	8908	" " Screw
54368	9856	" Driving Shaft and Feed Lifting
94908	9000	Eccentric with 227p and two 64315
		Eccentric with 2210 and two 04515

NO. PLATE	NAME
54383	Looper Driving Shaft and Feed Lifting
	Eccentric 54368 with 54027, 54227,
	54228 and 54230
*54034	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket with 761E
54080 8960	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket Bushing
761E 8901	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket Bushing Set Screw
948D 8958	Looper Driving Shaft and Feed Lifting
0.102 0.000	Eccentric Bracket Screw
64315 8960	Looper Driving Shaft and Feed Lifting
01010 0000	Eccentric Oil Hole Plug
227p 8958	Looper Driving Shaft and Feed Lifting
2210 0000	Eccentric Oil Hole Plug Screw
40326 9856	Looper Driving Shaft and Feed Lifting
40520 9550	Eccentric Oil Pad (braided cotton)
040- 0000	Looper Driving Shaft and Feed Lifting
640E 8908	Looper Driving Shart and Feed Litting
74001 0000	Eccentric Screw.
54061 8922	Looper Holder with 1120c and 1147c
704w 8958	Screw
64319 8922	Needle Bar (hollow)
54062	Needle Bar complete, for $\frac{3}{32}$ in. to $\frac{1}{4}$ in.
	gauges, Nos. 54064, 54065 and 64319
54063 ——	Needle Bar complete, for $\frac{9}{32}$ in. to $\frac{3}{8}$ in.
	gauges, Nos. 54064, 54066 and 64319
38456 8991	Needle Bar Bushing (lower)
1133E 8958	" " Set Screw
64320 8991	" " (upper)
1133E 8958	" " Set Screw
54326 8991	" Connecting Link
54327 8991	" " " Hinge Stud
1520л 8991	
	Nut
54328 8991	Needle Bar Connecting Stud with 211F
	and two 187E
187E 8958	Needle Bar Connecting Stud Clamping
2012 0000	Screw
54064 8922	Needle Clamp with two 1498F
54065 8922	" "Thread Guard for 54062
54066 8922	" " 54062 " 54063
68197 9858	
54038 8991	"Guard, for ¼ in. to ¾ in. gauges.
176p 8958	110Ider
217F 8904	Screw
	Screw
1498F 8922	Set Screw
54108	Oil Tube

NO. PLATE	NAME
54109	Oil Tube Bracket
49092 8908	" " Packing (felt)
54110 8908	Oil Tube complete, for oiling Crank Con-
	necting Rod (upper bearing) Nos. 49092,
	54108 and 54109
64330 9855	Presser Bar with 25303
25303 9856	" " Ball, size 1/4 in
64331 8911	" " Bushing (lower)
1133E 8958	" " Set Screw
38456 8991	" " (upper)
1133E 8958	" " Set Screw
54039 8908	" Guide Bracket with 453c,
	640w and 1963
640w 8908	Presser Bar Guide Bracket Adjusting
	Screw
11173 8908	Presser Bar Guide Bracket Guide
447c 8908	" " " " Set
	Screw
1963 8908	Presser Bar Guide Bracket Roller and
	Stud
453c 8901	Presser Bar Guide Bracket Set Screw
54474 9856	" " Lifter
57258 8911	" " Hinge Pin
447c 8908	" " " Set Screw
1872 8908	" " Roller and Stud
1250c 8911	" " Stop Screw
61047 8911	" Lifting Bracket with 460c and
	1872
68208 9855	Presser Bar Lifting Lever
61075 8911	
	Stud
460c 8910	Presser Bar Lifting Lever Connecting
	Stud Set Screw
68184 9855	Presser Bar Lifting Lever Extension
161р 8908	" " " Screw
	(left)
176р 8958	Presser Bar Lifting Lever Extension Screw
	(right)
802b 8908	Presser Bar Lifting Lever Hinge Screw
54040 9855	" Spring (flat)
38468 8908	" " " Stud
26276 8911	" Foot Hinge Pin
68219	" " Plate
46087	" " Shank
68220 9857	Presser Foot (hinged) complete, for $\frac{5}{16}$ in.
	to 3/8 in. gauges, for lap seam feller, Nos.
	26276, 46087 and 68119

NO. PLATE	NAME
190р 8908	Presser Foot Screw
574w 8908	Pressure Regulating Thumb Screw
1539w 8908	Lock
	Nut
54381 9856	Slack Thread Controller
54242 9856	" " Clamp
190р 8908	" " Screw
68199 9858	" Regulator
54042 8908	" " Holder with 175E
	and 50150c
175E 8908	Slack Thread Regulator Holder Clamping
	Screw
54043 8908	Slack Thread Regulator Holder Shaft
24292 8908	
	Collar with 1019c
1019c 8908	Slack Thread Regulator Holder Shaft
	Collar Set Screw
54044 8908	Slack Thread Regulator Holder Shaft
	Crank (forked) with 1253c
1253c 8908	Slack Thread Regulator Holder Shaft
	Crank Set Screw
50150c 8908	Slack Thread Regulator Set Screw
2102 8909	Tension (under thread) Disc
51570c 9853	" " Regulating
	Thumb Nut
50326c 9853	Tension (under thread) Screw Stud
59539 ——	" " " " 50326c
	with 51570c
59534 9858	Tension (under thread) Spring
59537 9858	" " " Bushing
	(large)
59538 9858	Tension (under thread) Spring Bushing
	(small)
17547 8909	Tension (under thread) Thread Guide
54070 8996	" (upper thread) Bracket
376р 8909	" " " Serow
2102 8909	" " Disc
51570c 9853	" " Regulating
020.00 0000	Thumb Nut
32572 8909	Tension (upper thread) Releasing Disa
54988 8909	" " Pin
	1111
54071 8922	" " " Shaft
54071 8922 54047 8909	
	" " " "
	" " " Shaft " " " Shaft " Tension (upper thread) Releasing Shaft

NO. PLATE	NAME
624c 8909	Tension (upper thread) Releasing Shaft
0240 0909	Crank Set Screw
00001	Tension (upper thread) Releasing Shaft
68261 —	Tension (upper thread) Releasing Shart
010 0000	Spring.
316г 8909	Tension (upper thread) Releasing Shaft
	Stop Screw
1547」 8909	Tension (upper thread) Releasing Shaft
	Stop Screw Nut
50326c 9853	Tension (upper thread) Screw Stud
59539	" " " " 50326c
	with 51570c
59535 9858	Tension (upper thread) Spring
59537 9858	" " Bushing
	(large)
59538 9858	Tension (upper thread) Spring Bushing
	(small)
57076 9858	Tension (upper thread) Thread Guide
53225 9858	Thread (under) Eyelet (back)
190p 8908	" " Screw
54072 9858	" " (front)
64351 8909	" Nipper Cam with 465c
	" " Cot Conour
465c 8909	" " Spring (lower) " " (upper) " " " "
38210 8909	" Spring (lower)
38211 8909	" " (upper)
46247 8909	
	Stop
176р 8958	Thread (under) Nipper Spring Screw
68128 9858	" Take-up with two 465c
465c 8909	" Set Screw
54435 9858	" " Staple with 590p
	and 38481
54049 9855	Thread (under) Take-up Staple Bracket
	with 460c
965p 8910	Thread (under) Take-up Staple Bracket
9030 0910	Screw
46041 8909	Thread (under) Take-up Staple Spring
190р 8908	
	Screw
38481 8910	Thread (under) Take-up Staple Thread
	Guard
590р 8958	Thread (under) Take-up Staple Thread
0000 0000	Guard Screw
22122 2512	
38482 8910	Thread (under) Take-up Stripper
207р 8910	" " Screw
64355 8910	Infeat Guard
	(brass)

NO. PLATE	NAME
64356 8910	Thread (under) Take-up Thread Guard
	Steady Pin
460c 8910	Thread (under) Take-up Thread Guard
	Steady Pin Set Screw
68129 9860	Thread (upper) Nipper Body
1149F 9853	" " Set Screw
68130 9860	" " Set Screw " Disc (inside)
68131 9860	
	Washer (fibre)
68132 9860	Thread (upper) Nipper Disc (outside)
1698R 9853	u u u u
	Nut
59456 9860	Thread (upper) Nipper Disc (outside)
	Nut Washer
68133 9860	Thread (upper) Nipper Roller
68134 9860	" " " Hinge Pin. " " Stud " " 68135 with
68135 9860	" " Stud
68136	" " " 68135 with
	68133 and 68134
13218 9860	Thread (upper) Nipper Stud Spring
68137	Thread (upper) Nipper complete, Nos.
	1698R, 13218, 59456, 68129 to 68132
	and 68136
68138 9860	Thread (upper) Nipper Thread Guide
207р 8910	
	Screw
54075 9860	Thread (upper) Take-up
211 _F 8958	" Set Screw
68198 9852	Throat Plate, for 5 in. to 3/8 in. gauges
	for 68194
742F 8910	Throat Plate Screw

ACCESSORIES

NO.	PLATE	NAME
120344	8941	Oiler (copper plated) with 120345
120345	8941	" Spout, 5 in. long
26026	8941	Screw Driver (large)
26485	8941	" " (small)
38487	8941	Threading Wire
120341	8941	Tweezers (curved)
4822	8941	Wrench for 1547
8908	8941	" " 1520 and 1620
19221	8941	" " 1516

ATTACHMENT

FOR FRINGING AND TAPING EDGE OF RUGS FOR 147-38 MACHINE

NO.	PLATE	NAME
120744	9866	Fringe Guide with Nap Guide on Bracket
1443v	v 9853	" " Screw
120745	9866	Leveling Plate
120746		Rug Guide
1443v	v 9853	" " Screw
120747	9866	Tape Guide on Shank
961	9853	" " Hinge Screw
36006	9862	" " " Friction Washer
120748	9866	Attachment complete, for fringing and
		taping edges of rugs in one operation,
		Nos. 96B, 36006, 120744 to 120747 and
		four 1443w
1443v	v 9853	Attachment Screw
68194	9852	Feed Dog, 14 teeth (10 teeth to the inch)
68058	9864	" Roll (lower) 11/4 in. wide, with two
		50333c
503336	9853	Feed Roll (lower) Set Screw
68221	9854	" (upper) $\frac{15}{16}$ in. wide, with two
		50333c
503336	9853	Feed Roll (upper) Set Screw
120749		Presser Foot Compensating Plate
14491	8922	" " " Screw
24701	9857	" " Spring.
18055	9857	" " Hinge Pin
120750	-	" " Plate
120751		" Shank
120752	9857	Presser Foot (compensating, hinged) com-
		plete for 120748, Nos. 18055, 120749 to
00165		120751 and two each 1449F and 24701
68198	9852	Throat Plate, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in. gauges,
		for 68194

HEMMER

FOR HEMMING AND INSERTING ELASTIC IN RAYON BLOOMERS FOR 147-29 MACHINE

NO.	PLATE				NAME	
68209	9865	Cloth	Plate.			
68145	9850	"	"	Extension	n	
10111	8904	"			Screw	

NO.	PLATE	NAME
54309	9000	Cloth Plate Oil Tube with 49092
49092	8908	" " Packing (felt)
68107	9868	" Slide (left)
38419	8904	" " " Spring
7251	8904	" " " Screw
68108	8904	Screw
08108		Cloth Plate Slide (left) complete, Nos.
00101		38419, 68107 and two 725j
68191	0004	Cloth Plate Slide (right)
38419	8904	opring
725 _J	8904	Screw
68192		Cloth Plate Slide (right) complete, Nos.
		38419, 68191 and two 725J
68210	-	Cloth Plate complete, for $\frac{7}{32}$ in. to $\frac{3}{8}$ in.
		gauges, for 68105 and 68201, Nos.
		54309, 68108, 68192 and 68209
1011F		Cloth Plate Screw (left)
50473F	8904	" " (right)
68200	9863	Feed Dog, 25 teeth (20 teeth to the inch)
		for 68201
68095		Feed Dog, 25 teeth (20 teeth to the inch)
		for 68105
54457	9864	Feed Roll (lower) with two 50333c
50333c	9853	" " Set Screw
54481	9864	" (upper) 1 in. wide, with two
		50333c
50333c	9853	Feed Roll (upper) Set Screw
120626	9864	Hemmer Bracket with 10248
120627		" Elastic Guide
54509	9860	" " Position Pin
120628		" " Spring with 54509
229p	9853	" " " Screw
120629	9864	" Folder
51097л	9853	" " Thumb Screw
3146	9860	" " Washer
120630		" Tension Elastic Guide
120631		" " Plate
10248	9860	" " Position Pin
1560c	9853	" Regulating Thumb Nut
916c	9853	" Screw Stud
44209		" " " 916c with
		1560c
13710	9860	Hemmer Tension Spring.
120632	9864	Hemmer with Elastic Tension, complete,
		for hemming and inserting elastic in
		Rayon bloomers, Nos. 13710, 44209,
		120626 to 120631 and two each 229D,
		3146 and 51097J
		0220 4114 020010111111111111111111111111

NO.	PLATE	NAME
68096		Presser Foot Chaining-off Plate (left) with
		68097 and 68099
68097	9857	Presser Foot Chaining-off Plate (left)
		Guide Pin (long)
68098	9857	Presser Foot Chaining-off Plate (left)
		Guide Pin (long) Collar with 853c
8530	9857	Presser Foot Chaining-off Plate (left)
		Guide Pin (long) Collar Set Screw
68099	9857	Presser Foot Chaining-off Plate (left)
20100	00.55	Guide Pin (short)
68100	9857	Presser Foot Chaining-off Plate (left)
68101		Spring Presser Foot Chaining-off Plate (right)
08101		with 68097 and 68099
68097	9857	Presser Foot Chaining-off Plate (right)
00001	2001	Guide Pin (long)
68098	9857	Presser Foot Chaining-off Plate (right)
		Guide Pin (long) Collar with 853c
8530	9857	Presser Foot Chaining-off Plate (right)
		Guide Pin (long) Collar Set Screw
68099	9857	Presser Foot Chaining-off Plate (right)
		Guide Pin (short)
68100	9857	Presser Foot Chaining-off Plate (right)
		Spring
26276	8911	Presser Foot Hinge Pin
68102		1 late
68103		Shank
68100	9857 9857	Spring
68104	9897	Presser Foot (spring hinged) with right and left Chaining-off Guide Plates com-
		plete, for $\frac{5}{16}$, $\frac{11}{32}$ and $\frac{3}{8}$ in. gauges,
		for 120632, Nos. 26276, 68096, 68101 to
		68103, two 68098 and three 68100
68201	9863	Throat Plate, for $\frac{7}{32}$ in. to $\frac{9}{32}$ in. gauges,
		for 68200
68105		Throat Plate, for $\frac{5}{16}$ in., $\frac{11}{32}$ in. and $\frac{3}{8}$ in.
		gauges, for 68095
	IA	P SEAM FELLERS

LAP SEAM FELLERS

NO.	PLATE	· NAME
120524	9866	Lap Seam Feller on Shank, for general work, for light and medium weight ma-
		terial
120709	9866	Lap Seam Feller (adjustable, right hand) on Shank, for general work, for medium-
		heavy and heavy weight material

NO.	PLATE	NAME
120743	9866	Half Lap Seam Feller on Shank, for gen-
		eral work, for heavy material
120387	8949	Feed Dog, 17 teeth (16 teeth to the inch)
120351	8949	" 23 teeth (22 teeth to the inch)
120407	8949	" 17 teeth (16 teeth to the inch)
120361	8949	" 23 teeth (22 teeth to the inch)
54114	8950	" 11 teeth (10 teeth to the inch)
54097	8950	" 14 teeth (12 teeth to the inch)
54098	8950	" 18 teeth (16 teeth to the inch)
54099	8950	" 20 teeth (18 teeth to the inch)
120383	8950	" 14 teeth (12 teeth to the inch)
68194	9852	" 14 teeth (10 teeth to the inch)
26276	8911	Presser Foot Hinge Pin
120352		" " Plate
46087		" " Shank
120353	8951	Presser Foot (hinged) complete, Nos.
		26276, 46087 and 120352
26276	8911	Presser Foot Hinge Pin
120384		" " Plate
46087		" " Shank
120385	8951	Presser Foot (hinged) complete, Nos.
		26276, 46087 and 120384
26276	8911	Presser Foot Hinge Pin
120405		" " Plate
46087		" " Shank
120406	8951	Presser Foot (hinged) complete, Nos.
120100	0001	26276, 46087 and 120405
26276	8911	Presser Foot Hinge Pin.
54119		" " Plate
54120		" " Shank
54121	8951	Presser Foot (hinged) complete, with left
01121	0001	hand guide on toe, Nos. 26276, 54119
		and 54120
26276	8911	Presser Foot Hinge Pin
54117	0311	" " Plate
46087		" " Shank
54118	8951	Presser Foot (hinged) complete, with right
01110	0001	hand guide on toe, Nos. 26276, 46087
		and 54117
26276	8911	Presser Foot Hinge Pin.
54101		" " Plate
46087		" " Shank
54102	8951	Presser Foot (hinged) complete, with left
01102	5551	hand guide on toe, Nos. 26276, 46087
		and 54101
26276	8911	Presser Foot Hinge Pin
68219	0011	" " Plate
00219		1 late

NO.	PLATE	NAME .
46087		Presser Foot Shank
68220	9857	Presser Foot (hinged) complete, Nos.
		26276, 46087 and 68219
120354	8949	Throat Plate, for $\frac{3}{32}$ in. to $\frac{3}{16}$ in. gauges,
		for 120351 and 120387
120362	8949	Throat Plate, for 1/2 in. and 1/4 in. gauges,
		for 120361 and 120407
120386	8950	Throat Plate, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in. gauges,
		for 120383
54100	8950	Throat Plate, for \(\frac{3}{16}\) in. to \(\frac{3}{8}\) in. gauges,
		for 54097 to 54099 and 54114
68198	9852	Throat Plate, for 5 in. to 3/8 in. gauges,
		for 68194

FEED ROLL (Rubber)

NO.	PLATE			NAME		
68021	9854	Feed	Roll	(rubber) with	two	50333c
503330	9853	"	"	Set Screw		

STRIP FOLDER

FOR ATTACHING "JACKLASTIC" TO HEAVY SPORT BLOUSES FOR 147-29 MACHINE

NO.	PLATE	NAME			
46062	9863	Feed Dog, 18 teeth (16 teeth to the inch)			
68058	9864	" Roll (lower) 11/4 in. wide, with two			
		50333c			
503336	9853	Feed Roll (lower) Set Screw			
68059	9864	" (upper) 1 in. wide, with two			
		50333c			
503336	9853	Feed Roll (upper) Set Screw			
26276	8911	Presser Foot Hinge Pin			
120551		" " Plate			
46099		" " Shank			
120552	9857	" Spreader, for elastic work			
218v	v 8958	" " Screw			
120553	9857	Presser Foot (hinged) with Elastic Spread-			
		er complete, Nos. 26276, 46099, 120551,			
		120552 and two 218w			
1900	8908	Presser Foot Screw			
120554	9864	Strip Folder (adjustable)			
14431	9853	" " Screw			
120555		" Edge Guide, for body of gar-			
		ment			

18413-3

NO. PL.				AME		
1443в 98	853 Strip	Folder	Edge (duide S	crew.	
120556 98	864 "	"	Spring	Edge (Guide,	for jack-
1443в 98	853 Strip	Folder	Spring	Edge (Guide !	Screw
120557 98	864 "	"	Shank.			
96в 98	853 "	"	"	Hinge	Screw.	
36006 98	862 "	"	"	"	46	Friction
	Wa					
120558 98	864 Strip	Folder	Shank	Plate		
120559 -	"	"	"	Stop		
665в 98	853 "	"	**	" S	crew	
120560 98	864 Strip	Folder	(adjus	stable)	on T	hrow-out
						36006,
						and six
1443w 9						
120561 98						. gauges,
				attended to the		

BELT GUARD

NO.	PLATE	NAME			
68222	9859	Belt Guard with two wood screws 1 in.			
		No. 12			

BENCH STAND

NO.	PLATE	NAME
79756		Bench Stand with 27998, 41538, two each 60656, 124500, wood screws $1\frac{1}{4}$ in. No. 14 and eight each wood screws $\frac{5}{8}$ in.
		No. 5 and 5/8 in. No. 7
124500	9862	Flap Hinge
27998	9862	" Hook and Eye (brass) with wood
		screw ½ in. No. 5
41538		Flush Bolt with Plate complete, Nos. 126247, 126248 and four brass wood screws 5% in. No. 4
126247	9862	Flush Bolt
126248	9862	" " Plate
60656	9855	Hinge

FOOT LIFTER PARTS

NO. 6439	PLATE	Chain, 36 in. to 45 in., with 56864 and 56865
	Note	: When ordering No. 6439, state length required.
4879	8941	Chain Connecting Link
56864	8941	" Hook (large)
56865	8910	" " (small)
126249	9861	Treadle
4882	8941	" Shaft
126250	9862	" Spring
126251	9861	" Stand
126252	9861	Treadle complete, Nos. 4882, 126249 to
		126251 and two wood screws 1 in. No.

KNEE LIFTER PARTS

NO.	PLATE	NAME
37563		Chain, length 15 in., with 56864 and 56865
56864	8941	" Hook (large)
56865	8910	" " (small)
2763	9861	Rock Shaft
12242	9861	" " Hanger with two wood screws
		1 in. No. 10
6335	9861	Rock Shaft Knee Arm
6336		Rock Shaft Knee Arm complete, Nos.
		2766, 2767 and 6335
2766	9861	Rock Shaft Knee Arm Hub with 356c
356c	8910	" " " Set Screw
2767	9861	" " Plate with 356c
356c	8910	" " Set Screw
6337	9861	" Lifting Bracket with two 356c
7125	9861	" " " Hook
356c	8910	" " Set
		Screw
356c	8910	Rock Shaft Lifting Bracket Set Screw
2770	9861	" " Stop Dog with 356c
356c	8910	" " Set Screw
23767	9861	Rock Shaft complete, Nos. 2763, 2770,
		6336, 6337, 7125 and two 12242

MACHINE BASE

NO.	PLATE			NAN	Œ		
54476	9861	Machine	Base				
49123	8996	"	"	Oil Pi	pe		
49124	9862	"	"				
54477	9862	"	"				
51576E	9862	"	"	"	**	Nut.	
9842	9862	"	"	cc	"	"	Washer: .
57285	8996	"	Cush	ion (fe	lt)		
54478	9862						n machine
		to base	e				
51577E	9862	Machine	Scre	w Stud	Nut.		
54479		Machine	Bas	se com	plete	, No	os. 49123,
		49124,	5447	6 three	eac	h 984	2, 51576E,
		54477,	5728	5 and f	our e	ach 5	1577E and
		54478.					

SPOOL HOLDER

FOR ELASTIC MATERIAL FOR HEMMER NO. 120632

NO.	PLATE	NAME
27723	9867	Base with 168B and three wood screws
		1 in. No. 10
27870	9867	Disc (8 in.) with 879p, 27871 and five 12152
27871		" Hub
879D	9853	" " Thumb Screw
12152	9860	" Rivet
120528	9867	Rod
168в	9853	" Set Screw
120529		Spool Holder complete, Nos. 27723, 120528
		and two 27870

TAPE HOLDER (Adjustable)

(9 INCH DISC) FOR UNDER THE BENCH FOR STRIP FOLDER NO. 120560

NO.	PLATE		NAME
35903	5729	Arm	with 457c and 797c
7970	9853	"	Set Screw
35889	5729	"	Shaft
35890	5729	Disc	

1000	-	27,247
NO.	PLATE	NAME
35891		Disc. 35890 with 35894 and five 4604
35892	5729	"
35893		" 35892 with 35895 and five 4604
35894	5729	" Hub
35895	5729	" " with 457c
4570	8904	" Set Screw
4604	9860	" Rivet
35896	5729	Spindle
35897	9851	" Sleeve
35898	5729	" " Spring (flat)
2841	9853	" " Thumb Screw
11564	9860	" Spring
40043	9860	" Collar with 237F
2371	9853	" " Set Screw
35904	5729	Tape Guide
4570	8904	" " Set Screw
35905		Tape Holder (9 in. disc) adjustable, com-
		plete, Nos. 284p, 11564, 35889, 35891,
		35893, 35896 to 35898, 35903, 35904
		and 40043:
35906	9867	Stand with two 647p and four wood screws
29900	9001	1 in. No. 10.
6471	9853	Stand Clamping Screw
35907		Tape Holder with Stand complete, for
		under the bench, Nos. 35905 and 35906

TAPE REEL

9 IN. DISC FOR UNDER THE BENCH FOR RUG ATTACHMENT NO. 120748

NO.	PLATE				NAME			
*120671		Tape	Reel	Disc				
120672	9867	"			120671 v			
*120673		"	"	"	Hub			
120674	9867							
28012	9000				w Eye			
120680		Tape	Ree	l (9 i	n: disc)	complet	e, No	s.
		280	12, 1	20672	2 and 120	674		

THREAD UNWINDER

FOR FOUR SPOOLS

NO.	PLATE	NAME
225395	8953	Spool Rest (for two spools) with 201018c
225388	8953	" " Rod
2003830	8910	" " Set Screw
2010180	8910	" Set Screw
202490	8953	" Stand with 200383c
225391	8953	Thread Guide
201696л	8910	" Lock Nut
225392	8953	" Rod with 208E and 225393
208E	8910	" " Screw
225393	8910	" " Washer
225398	8953	Thread Unwinder complete, Nos. 2016961,
		202490, 225388, 225392, two 225395,
		four 225391 and three wood screws 7/8
		in. No. 12
27739	8996	Thread Cone (wood) for large cones
225390	8996	" Holder, for inverted cones

Note: Nos. 27739 and 225390 are used with, but not included in 225398.

OBSOLETE PARTS

FOR 147-29 MACHINE

NO.	PLATE	NAME
54356	9861	Belt Guard with 1192c, for 54479
27347	9860	" " Hinge Pin for 54479
1192c	9853	" " Set Screw for 54467
1192c	9853	" Set Screw for 54356
54451	9865	Cloth Plate
54453		Cloth Plate complete, for $\frac{11}{32}$ in. and $\frac{3}{8}$ in.
		gauges, Nos. 54013, 54056, 54309 and
		54451
68057		Cloth Plate complete, for $\frac{3}{32}$ in. to $\frac{5}{16}$ in.
		gauges, Nos. 54013, 54015, 54309 and
		54451
54452	9865	Cloth Plate Extension
54454	9859	" " Thread Guard
54459	9868	Feed Roll (lower) Retaining Clutch with
		two 448c
54460	9868	Feed Roll (lower) Retaining Clutch Frame
		with 54463

NO. PLATE	NAME
68080	Feed Roll (lower) Retaining Clutch Frame
	54460 with 54459, 54461, 54464, 54465,
	three 127528, four each 966E, 127531,
	six 208p and fourteen 54466
54461 9868	Feed Roll (lower) Retaining Clutch Frame
	Cover with 54462
54462 9868	Feed Roll (lower) Retaining Clutch Frame
	Cover Pad (felt)
208р 8910	Feed Roll (lower) Retaining Clutch Frame
	Cover Screw
54463 9868	Feed Roll (lower) Retaining Clutch Frame
	Pad (felt)
21788 9860	Feed Roll (lower) Retaining Clutch Frame
	Spring
127530 9000	Feed Roll (lower) Retaining Clutch Frame
	Stop Block
158b 9853	Feed Roll (lower) Retaining Clutch Frame
	Stop Block Screw
127528 9860	Feed Roll (lower) Retaining Clutch Roller
54466 9860	
	Spring
448c 8958	Feed Roll (lower) Retaining Clutch Set
74404 0000	Screw
54464 9868 54465 9868	" " Clutch
127531 9860	
127351 9500	Roller
54466 9860	Feed Roll (lower) Rock Shaft Clutch
34400 3300	Roller Spring.
966E 9853	Feed Roll (lower) Rock Shaft Clutch
300E 3000	Screw
127521 9850	Feed Roll (lower) Shaft
54467 9859	" " " Bracket
54468	Feed Roll (lower) Shaft Bracket complete,
	Nos. 21788, 54457, 54467, 127521, 127530 and two each 158p and 62562.
	127530 and two each 158p and 62562.
62562 9000	Feed Roll (lower) Shaft Bracket Collar
	with two 465c
465c 8909	Feed Roll (lower) Shaft Bracket Collar
	Set Screw
948d 8958	Feed Roll (lower) Shaft Bracket Screw
54990 8909	Tension (upper thread) Releasing Shaft
	Spring, use 68261

FOR MACHINES Nos. 147-29 and 147-38

NUMERICAL LIST OF PARTS

NO. PLATE	NAME
79c 9853	Feed Roll (upper) Lifter Latch Hinge
	Screw for 54470
96в 9853	Strip Folder Shank Hinge Screw for 120560
96в 9853	Tape Guide Hinge Screw for 120748
144 _D 8901	Arm Rotary Shaft Screw
157w 8904	Feed Dog Screw
158p 9853	" Roll (lower) Clutch (brake) Con-
	nection Stop Block Screw for 68207
158p 9853	Feed Roll (lower) Retaining Clutch Frame
	Stop Block Screw for 54468, obsolete
159F 8901	Arm Rotary Shaft Flanged Bushing Screw
161 _D 8908	Presser Bar Lifting Lever Extension Screw
	(left)
168в 9853	Spool Holder Rod Set Screw for 27723
171 _D 8958	Looper Carrier Adjusting Screw for 54027
175E 8908	" Driver Cap Screw for
	54230
175E 8908	Slack Thread Regulator Holder Clamping
	Screw for 54042
176р 8958	Needle Guard Holder Screw
176 _D 8958	Presser Bar Lifting Lever Extension Screw
	(right)
176р 8958	Thread (under) Nipper Spring Screw
187E 8958	Needle Bar Connecting Stud Clamping
	Screw for 54328
190р 8908	Presser Foot Screw
190р 8908	Slack Thread Controller Clamp Screw
190р 8908	Thread (under) Eyelet (back) Screw
190р 8908	" Take-up Staple Spring
	Screw
190р 8908	Thread (upper) Eyelet Screw for 147-29
	Machine
207р 8910	Thread (under) Take-up Stripper Screw
207р 8910	" (upper) Controller Screw for
	147-29 Machine
207ь 8910	Thread (upper) Nipper Thread Guide
	Screw for 147-38 Machine
208 _D 8910	Feed Roll (lower) Retaining Clutch Frame
000 0010	Cover Screw for 68080, obsolete
208 _D 8910	Feed Roll (upper) Lifter Latch Stop Screw
000 0010	for 54470
208E 8910	Thread Unwinder Thread Guide Rod Screw for 225392
	Screw for 225392

NO DE LORS	NAME
NO. PLATE	Thread (upper) Take-up Set Screw for
211 _F 8958	
21= 0004	54328W.l. G
217 _D 8904	Feed Eccentric Clamping Washer Screw
	for 54456
217 _D 8904	Feed Roll (lower) Eccentric Clamping
	Washer Screw for 54456
217F 8904	Needle Guard Screw
218w 8958	Presser Foot Spreader Screw for 120553
227D 8958	Looper Driving Shaft and Lifting Eccen-
	tric Oil Hole Plug Screw for 54368
229р 9853	Hemmer Elastic Guide Spring Screw for
	120632
237г 9853	Tape Holder Spindle Spring Collar Set
	Screw for 40043
284D 9853	Tape Holder Spindle Sleeve Spring Thumb
	Screw for 35905
286р 8904	Arm Side Cover (back) Thumb Screw
286р 8904	" " (front) Thumb Screw
286р 8904	Face Plate Thumb Screw
316F 8909	Tension (upper thread) Releasing Shaft
	Stop Screw
356c 8910	Rock Shaft Knee Arm Hub Set Screw for
3000 0020	2766
356c 8910	Rock Shaft Knee Plate Set Screw for 2767
356c 8910	" " Lifting Bracket Hook Set
0000 0010	Screw for 6337
356c 8910	Rock Shaft Lifting Bracket Set Screw for
0000 0010	6337
356c 8910	Rock Shaft Stop Dog Set Screw for 2770
376р 8909	Tension (upper thread) Bracket Screw
422c 8901	Arm Rotary Shaft Bushing (intermediate)
4220 8501	Set Screw (long)
423c 8901	Arm Rock Shaft Bushing (intermediate)
4250 6901	Set Screw
430c 8904	Balance Wheel Set Screw for 54210 and
4500 8904	
440c 9853	64259 Feed Roll (lower) Clutch (brake) Con-
4400 9899	nection Adjusting Screw for 68149
443c 8904	Feed Eccentric Body Set Screw for 54456
443c 8904 443c 8904	" Roll (lower) Eccentric Body Set
4450 8904	
446a 0001	Screw for 54456.
446c 8901 446c 8901	Arm Rock Shaft Bushing (back) Set Screw
4400 8901	Looper Carrier Connection Shaft Bushing
447~ 0000	Set Screw.
447c 8908	Presser Bar Guide Bracket Guide Set
117~ 0000	Screw
447c 8908	Presser Bar Lifter Hinge Pin Set Screw

NO. PLATE	NAME
448c 8958	Feed Roll (lower) Retaining Clutch Set
4400 0900	Screw for 54459, obsolete
448c 8958	Feed Roll (upper) Bar Collar Set Screw
4400 0900	for 127536
453c 8901	Arm Rock Shaft Collar Set Screw for
4990 0901	54004
453c 8901	Arm Rock Shaft Crank (front) Set Screw
4000 0001	for 64255
452 0001	Arm Rock Shaft Flanged Bushing (front)
453c 8901	
453c 8901	Set Screw
4550 8901	
450- 0001	and 54488 Feed Rocking Frame Hinge Pin Bushing
453c 8901	
459- 0001	Set Screw. Feed Rocking Frame Hinge Pin Set Screw
453c 8901	
450- 0001	for 54026 Feed Roll (upper) Bracket Guide Pin Set
453c 8901	Screw for 54469.
453c 8901	Feed Roll (upper) Bracket Set Screw for
4550 8901	
453c 8901	127538
4550 8901	
457c 8904	54039
4570 8904	Set Screw for 21506
457c 8904	Tape Holder Disc Hub Set Screw for 35895
457c 8904 457c 8904	" " Tape Guide Set Screw for 53595
4570 8904	Tupe dance bet belen for
460c 8910	35903
4000 8910	Stud Set Screw for 61047
460c 8910	Thread (under) Take-up Thread Guard
1000 3310	Steady Pin Set Screw for 54049
465c 8909	Feed Roll (lower) Clutch Shaft Bracket
1000 0000	Collar Set Screw for 62562
465c 8909	Thread (under) Nipper Cam Set Screw for
1000 0000	64351
4652 2000	Thread (under) Take-up Set Screw for
465c 8909	38475 and 68128
407 0000	
465c 8909	Feed Roll (lower) Shaft Bracket Collar
	Set Screw for 62562, obsolete
574w 8908	Pressure Regulating Thumb Screw
590р 8958	Thread (under) Take-up Staple Thread
	Guard Screw for 54435
624c 8909	Tension (upper thread) Releasing Shaft
-	Crank Set Screw for 54047
640E 8908	Looper Driving Shaft and Feed Lifting
	Eccentric Screw for 68017 and 68218

NO. PLATE	
640w 8908	Presser Bar Guide Bracket Adjusting
	Screw for 54039
647р 9853	Tape Holder Stand Clamping Screw for
	35906
665в 9853	Strip Folder Shank Stop Screw for 120560
704w 8958	Looper Holder Screw
725j 8904	Cloth Plate Slide (left) Spring Screw for
	54013 and 68108
725」 8904	Cloth Plate Slide (right) Spring Screw for
	54015, 54056, 68093 and 68167
742F 8910	Throat Plate Screw
761E 8901	Arm Rotary Shaft Bushing (front) Set
	Screw
761E 8901	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket Bushing Set Screw
	for 54034
769c 9853	Feed Roll (upper) Bar Bracket Screw
	(upper)
797c 9853	Tape Holder Arm Set Screw for 35903
802p 8908	Presser Bar Lifting Lever Hinge Screw
853c 9857	" Foot Chaining-off Plate (left)
	Guide Pin (long) Collar Set Screw for
	68098
853c 9857	Presser Foot Chaining-off Plate (right)
	Guide Pin (long) Collar Set Screw for
	68098
866c 9853	Feed Roll (upper) Lifter Hinge Screw for
	54470
879р 9853	Spool Holder Disc Hub Thumb Screw for
	27870
896E 8904	Crank Connecting Rod Cap (lower) Screw
	for 54017
896E 8904	Feed Connecting Rod Cap Screw for 54111
896E 8904	" Roll (lower) Connecting Rod Cap
	Screw for 54458
913р ——	Feed Roll (upper) Pressure Regulating
	Thumb Screw for 54470
916c 9853	Hemmer Tension Screw Stud for 44209
948D 8958	Feed Roll (lower) Clutch Shaft Bracket
	Screw
948D 8958	Looper Driving Shaft and Feed Lifting
	Eccentric Bracket Screw for 54449 and
	68217
948D 8958	Feed Roll (lower) Shaft Bracket Screw
	for 147-29 Machine, obsolete
965р 8910	Thread (under) Take-up Staple Bracket
	Screw

NO. PLATE	NAME
966E 9853	Feed Roll (lower) Rock Shaft Clutch
	Screw for 68080, obsolete
1011F 8904	Cloth Plate Extension Screw
1011F 8904	" " Screw (left)
1019c 8908	Slack Thread Regulator Holder Shaft
10100 0000	Collar Set Screw for 24292
1057E 8904	Crank Connecting Rod Cap (upper) Screw
	for 54017
1057E 8904	Feed Connecting Rod Clamping Screw for
LOGILI COOL	54111
1100 0001	
1103c 8904	Feed Regulating Screw for 54456
1103c 8904	" Roll (lower) Eccentric Regulating
	Screw for 54456
1120c 8958	Looper (front) Set Screw for 54061
1133E 8958	Needle Bar Bushing (lower) Set Screw
	" " (upper) Set Screw
1133E 8958	(upper) Set Screw
1133E 8958	Presser Bar Bushing (lower) Set Screw
1133E 8958	" " (upper) Set Screw
1147c 8922	Looper (back) Set Screw for 54061
1149c 9853	Feed Roll (lower) Clutch Sleeve Set Screw
11400 0000	for 68155
1149г 9853	Thread (upper) Nipper Body Set Screw
	for 147-38 Machine
1192c 9853	Belt Guard Hinge Pin Set Screw for 54476,
	obsolete
1192c 9853	Belt Guard Set Screw for 54356, obsolete
the second secon	Belt Guard Set Sciew for 34550, obsolete
1193р 9853	Feed Roll (upper) Bar Bracket Screw
	(lower)
1235F 8904	Cloth Plate Thread Guard Screw (short)
1250c 8911	Presser Bar Lifter Stop Screw
1253c 8908	Slack Thread Regulator Holder Shaft
	Crank Set Screw for 54044
1257c 9853	Feed Roll (lower) Connecting Rod Hinge
	Screw
1050- 0001	Arm Rotary Shaft Collar Set Screw for
1258c 8901	
	54450
1330c 9853	Feed Roll (upper) Lifter Stop Screw for
	54470
1443в 9853	Strip Folder Screw for 120560
1443в 9853	Edgo Guido Scrott for 120000
1443в 9853	" Spring Edge Guide Screw for
	120560
1443w 9853	Attachment Screw for 120748
1443w 9853	Fringe Guide Screw for 120748
1443w 9853	Rug Guide Screw for 120748
1443w 9853	Strip Folder Screw for 120560

NO. PLATE	NAME
1449р 8922	Thread (upper) Take-up Plate Spring
	Screw for 54096
1449г 8922	Presser Foot Compensating Plate Screw
	for 120752
1498F 8922	Needle Set Screw for 54064
1516E 8904	Crank Connecting Rod Ball Screw Stud
20202 0002	Nut
1520л 8991	Needle Bar Connecting Link Hinge Stud
10203 0001	Nut
1539w 8908	Pressure Regulating Thumb Screw Lock
1000 W 0000	Nut
1547л 8909	Tension (upper thread) Releasing Shaft
19411 0909	Stop Screw Nut
1560~ 0059	Hemmer Tension Regulating Thumb Nut
1560c 9853	
1600- 0050	for 44209 Feed Roll (lower) Connecting Rod Hinge
1620E 9853	
1000 0050	Screw Nut
1698R 9853	Thread (upper) Nipper Disc (outside) Nut
100 0000	for 68137
1700л 9853	Feed Roll (lower) Clutch (brake) Connec-
1000	tion Adjusting Screw Nut for 68149
1872 8908	Presser Bar Lifter Roller and Stud for
	61047
1876 9000	Feed Roll (upper) Bar Collar Roller and
	Screw Stud for 54470
1963 8908	Presser Bar Guide Bracket Roller and Stud
	for 54039
2102 8909	Tension (under thread) Disc
2102 8909	" (upper thread) Disc
2117 8901	Arm Rock Shaft Crank (front) Pin
2763 9861	Rock Shaft for 23767
2766 9861	" Knee Arm Hub with 356c, for
	6336
2770 9861	Rock Shaft Stop Dog with 356c, for 23767
3146 9860	Hemmer Folder Thumb Screw Washer
3140 3000	for 120632
1001 0000	
4604 9860	Tape Holder Disc Rivet for 35891 and
	35893
4822 8941	Wrench for 1547 (Accessories)
4879 8941	Chain Connecting Link for 6439
4882 8941	Treadle Shaft for 126252
6335 9861	Rock Shaft Knee Arm for 6336
6336	Rock Shaft Knee Arm complete for 23767,
	Nos. 2766, 2767 and 6335
6337 9861	Rock Shaft Lifting Bracket with two 356c
	for 23767

NO.	PLATE	NAME
6439		Chain, 36 in. to 45 in., with 56864 and
		56865
6575	8904	Crank Connecting Rod Oil Pad Stop Pin
-0-4	0004	for 54017
7071	8904 8904	Feed Eccentric Clamping Washer for 54456 "Roll (lower) Eccentric Clamping
7071	8904	Washer for 54456
7125	9861	Rock Shaft Lifting Bracket Hook for
1120	0001	23767
8908	8941	Wrench for 1520 and 1620 (Accessories)
9842	9862	Machine Base Screw Stud Nut Washer for
		54479
10248	9860	Hemmer Tension Plate Position Pin for
11110	0001	120626Arm Oil Tube with 52045, for oiling
11119	8901	68137, for 147-38 Machine
11173	8908	Presser Bar Guide Bracket Guide
11564	9860	Tape Holder Spindle Spring for 35905
12152	9860	Spool Holder Disc Rivet for 27870
12242	9861	Rock Shaft Hanger with two wood screws
		1 in. No. 10, for 23767
13218	9860	Thread (upper) Nipper Stud Spring for
		68137
13710	9860	Hemmer Tension Spring for 120632
15196	8902	Arm Side Cover (back)
17547	.8909	Tension (under thread) Thread Guide
18055	9857 8941	Presser Foot Hinge Pin for 120752 Wrench for 1516 (Accessories)
19221 21506	8904	Feed Connecting Rod Hinge Pin Collar
21300	0904	with 457c, for 54077 and 68022
21788	9860	Feed Roll (lower) Retaining Clutch Frame
		Spring for 54468, obsolete
23404	9000	Feed Roll (upper) Bar Spring for 54470.
23767	9861	Rock Shaft complete, Nos. 2763, 2770,
0.1000	0000	6336, 6337, 7125 and two 12242
24292	8908	Slack Thread Regulator Holder Shaft Collar with 1019c
94701	0057	Presser Foot Compensating Plate Spring
24701	9857	for 120752
25303	9856	Presser Bar Ball, size ¼ in., for 64330
26026	8941	Screw Driver, large (Accessories)
26276	8911	Presser Foot Hinge Pin for 53076, 54102,
		54118, 54121, 68104, 68220, 120353,
		120385, 120406 and 120553
26485	8941	Screw Driver, small (Accessories)
27347	9860	Belt Guard Hinge Pin for 54479, obsolete

NO.	PLATE	NAME
27723	9867	Spool Holder Base with 168B and three
		wood screws 1 in. No. 10, for 120529
27739	8996	Thread Unwinder Thread Cone (wood) for
		large cones, for 225398
27870	9867	Spool Holder Disc (8 in.) with 879D, 27871
		and five 12152, for 120529
27871		Spool Holder Disc Hub for 27870
27998	9862	Bench Stand Flap Hook and Eye (brass)
		with wood screw ½ in. No. 5, for 79756
28012	9000	Tape Reel Screw Eye for 120680
32572	8909	Tension (upper thread) Releasing Disc
35889	5729	Tape Holder Arm Shaft for 35905
35890	5729	" " Disc for 35891
35891	0120	" " 35890 with 35894 and
99091		five 4604 for 35905
35892	5729	Tape Holder Disc for 35893
35893	5129	" " 35892 with 35895 and
99999		five 4604 for 35905
35894	5729	Tape Holder Disc Hub for 35891
35895	5729	" " with 457c, for
99999	3129	35893
35896	5729	Tape Holder Spindle for 35905
35897	9851	" " Sleeve for 35905
35898	5729	" " Spring (flat)
39898	5729	oping (nat)
25002	-700	for 35905 Tape Holder Arm with 457c and 797c for
35903	5729	
		35905
35904	5729	Tape Holder Tape Guide for 35905
35905		Tape Holder (9 in. disc) Adjustable com-
		plete, for 35907, Nos. 284p, 11564,
		35889, 35891, 35893, 35896 to 35898,
		35903, 35904 and 40043
35906	9867	Tape Holder Stand with two 647p and
		four wood screws 1 in. No. 10 for 35907
35907		Tape Holder with Stand complete, for
		under the bench, for Strip Folder No.
		120560, Nos. 35905 and 35906
36006	9862	Strip Folder Shank Hinge Screw Friction
		Washer for 120560
36006	9862	Tape Guide Hinge Screw Friction Washer
50000	0002	for 120748
97569		Chain, length 15 in., with 56864 and 56865
37563 38210		Thread (under) Nipper Spring (lower)
38210	8909	" " (upper)
	8909	\
38419	8904	Cloth Plate Slide (left) Spring for 54013
		and 68108

NO.	PLATE	NAME
38419	8904	Cloth Plate Slide (right) Spring for 54015,
		54056, 68093 and 68167
38456	8991	Needle Bar Bushing (lower)
38456	8991	Presser Bar Bushing (upper)
38468	8908	" " Spring Stud
38475	8910	Thread (under) Take-up with 465c, for 147-29 Machine.
38481	8910	Thread (under) Take-up Staple Thread Guard for 54435
38482	8910	Thread (under) Take-up Stripper
38487	8941	Threading Wire (Accessories)
38648	9856	Feed Roll (upper) Lifter Latch Spring for 54470.
40043	9860	Tape Holder Spindle Spring Collar with 237F, for 35905
40326	9856	Looper Driving Shaft and Feed Lifting Eccentric Oil Pad (braided cotton)
41538	-	Bench Stand Flush Bolt with Plate complete, for 79756, Nos. 126247, 126248
		and four brass wood screws 5/8 in. No. 4
42366	8901	Arm Oil Pad (braided cotton) for oiling
44209		Arm Rock Shaft Front Bearing Hemmer Tension Screw Stud 916c with
44209		1560c, for 120632
46009	9858	Thread (upper) Eyelet for 147-29 Machine
46041	8909	Thread (under) Take-up Staple Spring
46062	9863	Feed Dog, 18 teeth (16 teeth to the inch) for 120560
46081	9852	Feed Dog, 17 teeth (16 teeth to the inch) for 46090, for 147-29 Machine
46087		Presser Foot Shank for 54102, 54118, 68220, 120353, 120385 and 120406
46090	9852	Throat Plate, for $\frac{3}{16}$ in. to $\frac{3}{8}$ in. gauges, for 46081
46099		Presser Foot Shank for 120553
46111	8911	Face Plate Pin
46247	8909	Thread (under) Nipper Spring (upper)
		Stop
49013	8904	Arm Rotary Shaft Front Bearing Oil Pad (braided cotton)
49013	8904	Looper Carrier Connection Shaft Oil Pad (braided cotton)
49092	8908	Cloth Plate Oil Tube Packing (felt) for 54309
49092	8908	Oil Tube Packing (felt) for 54110
1	8413-4	

NO. PLATE	NAME
49123 8996	Machine Base Oil Pipe for 54479
49124 9862	" " " Valve for 54479
50069c 8904	Crank Connecting Rod Ball Screw Stud
50083c 8901	Arm Rock Shaft Crank (back) Set Screw
	for 54005
50083c 8901	Feed Roll (lower) Clutch (brake) Con-
	nection Set Screw for 68149
50083c 8901	Feed Roll (lower) Clutch (drive) Connec-
	tion Set Screw for 68150
50084c 8901	Arm Rotary Shaft Bushing (intermediate)
	Set Screw (short)
50150c 8908	Slack Thread Regulator Set Screw for
	54042
50326c 9853	Tension (under thread) Screw Stud for
	59539
50326c 9853	Tension (upper thread) Screw Stud for
	59539
50333c 9853	Feed Roll (lower) Set Screw for 54457 and
	68058
50333c 9853	Feed Roll (upper) Set Screw for 54457,
	54481, 68059 and 68221
50333c 9853	Feed Roll Set Screw for 68021
50429c 8904	" Dog Stop Screw for 54019 and 54488
50473F 8904	Cloth Plate Screw (right)
50473F 8904	" " Thread Guard Screw (long)
51097л 9853	Hemmer Folder Thumb Screw for 120632
51570c 9853	Tension (under thread) Regulating Thumb
	Nut for 59539
51570c 9853	Tension (upper thread) Regulating Thumb
	Nut for 59539
51576E 9862	Machine Base Screw Stud Nut for 54479
51577E 9862	" Screw Stud Nut for 54479
52045 8901	Arm Rock Shaft Bushing Oil Pad (braided
	cotton) for 64387 and 64389
52045 8901	Arm Rock Shaft Flanged Bushing (front)
	Oil Pad (braided cotton)
52045 8901	Arm Rotary Shaft Bushing (front) Oil
	Pad (braided cotton)
52045 8901	Arm Oil Tube Packing (braided cotton)
	for 11119 and 56003
53075	Presser Foot Plate for 53076
53076 9857	Presser Foot (hinged) complete for 147-29
	Machine, Nos. 26276, 46087 and 53075
53225 9858	Thread (under) Eyelet (back)
54002 8902	Arm Rock Shaft for 54079
54004 8901	" " Collar with two 453c,
	for 54079 and 68119

	NO.	PLATE	NAME
	54005	8901	Arm Rock Shaft Crank (back) with two
			50083c, for 54079 and 68119
	54006	9850	Arm Rotary Shaft for 68017
	54007	8902	" " Bushing (intermediate)
			for 54089
	54009	8902	Arm Rotary Shaft Flanged Bushing for
		A(0.000)	54090
	54010	8904	Arm Side Cover (front)
	54012	8902	Cloth Plate Slide (left) for 54013
	54013		Cloth Plate Slide (left) complete, for
	01010		54453, 68057, 68143, 68144 and 68248,
			Nos. 38419, 54012 and two 7251
	*1011	2010	
	54014	8913	Cloth Plate Slide (right) for 54015
	.54015		Cloth Plate Slide (right) complete for
			68057 and 68144, Nos. 38419, 54014
			and two 7251
	54017	8902	Crank Connecting Rod with 6575, 54018,
			54218, 54897, 57222 and two each 896E
			and 1057E for 54088
	*54018		Crank Connecting Rod Cap (upper) for
	01010		54017
	54019	8902	Feed Bar with 50429c and two 453c, for
	01010	0002	54077
	54020	8902	Feed Bar Connection for 54077 and 68022
	54023	8911	" Connecting Rod Hinge Pin for 54077
	01020	0011	and 68022
2	*54024		Feed Eccentric for 54456
	*54024		" Roll (lower) Eccentric for 54456
	54024	9851	" Rocking Frame with two 453c, for
	34020	9001	54077
	54027	8960	Looper Carrier with two 171p, for 54383.
N.	*54032	8900	" " Driver Cap for 54230
	*54034		" Driving Shaft and Feed Lifting
	54054		Eccentric Bracket with 761E, for 54449
			and 68217
		Name and the same	
	54038	8991	Needle Guard Holder
	54039	8908	Presser Bar Guide Bracket with 453c,
			640w and 1963
	54040	9855	Presser Bar Spring (flat)
	54042	8908	Slack Thread Regulator Holder with 175E
			and 50150c
	54043	8908	Slack Thread Regulator Holder Shaft
	54044	8908	
			Crank (forked) with 1253c
	54047	8909	Tension (upper thread) Releasing Shaft
	1		Crank with 624c

NO.	PLATE	NAME
54048	8909	Tension (upper thread) Releasing Shaft
		Crank Link
54049	9855	Thread (under) Take-up Staple Bracket
		with 460c
54055	9868	Cloth Plate Slide (right) for 54056
54056		Cloth Plate Slide (right) complete for
		54453 and 68143, Nos. 38419, 54055
		and two 7251
54061	8922	Looper Holder with 1120c and 1147c,
		54055 and two 7251
54062		Needle Bar complete, for $\frac{3}{32}$ in. to $\frac{1}{4}$ in.
0.200		gauges, Nos. 54064, 54065 and 64319
54063		Needle Bar complete, for $\frac{9}{32}$ in. to $\frac{3}{8}$ in.
01000		gauges, Nos. 54064, 54066 and 64319
54064	8922	Needle Clamp with two 1498r, for 54062
34004	0922	and 54063
54065	8922	Needle Clamp Thread Guard for 54062
54066	8922	" " " 54063
54067	8922	
54007	8922	"Guard, for $\frac{3}{32}$ in. to $\frac{5}{32}$ in. gauges, for 147-29 Machine
-1000	0000	No. 11 Count for 3 in to 9 in gauges
54068	8922	Needle Guard, for $\frac{3}{16}$ in. to $\frac{9}{32}$ in. gauges,
×1000	0000	for 147-29 Machine
54069	8922	Needle Guard, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in. gauges,
	0000	for 147-29 Machine
54070	8996	Tension (upper thread) Bracket
54071	8922	Teleasing chare
54072	9858	Thread (under) Eyelet (front)
54075	9860	" (upper) Take-up for 147-38 Ma-
		chine
54077		Feed Rocking Frame 54026 with 21506,
		54019, 54020, 54023 and 57225, for
		147-29 Machine
54079		Arm Rock Shaft 54002 with 54004, 54005
		and 64225, for 147-38 Machine
54080	8960	Looper Driving Shaft and Feed Lifting
		Eccentric Bracket Bushing
54088		Crank Connecting Rod 54017 with 50069c,
		for 68017 and 68218
54089		Arm Rotary Shaft Bushing (intermediate)
		54007 with 64508 and 64805
54090		Arm Rotary Shaft Flanged Bushing 54009
		with 58039 and 64805
54094	8922	Thread (upper) Take-up for 54096
54095	8922	" " Plate for 54096.
54096		Thread (upper) Take-up complete for
		147-29 Machine, Nos. 1449p, 54094,
		54095 and 68164
		Accessing the internal content of the content of th

NO. PLA	
54097 895	
	for 120524, 120709 and 120743
54098 895	0 Feed Dog, 18 teeth (16 teeth to the inch)
	for 120524, 120709 and 120743
54099 895	
04099 096	for 120524, 120709 and 120743
E4100 005	
54100 895	
	for 54097 to 54099 and 54114
54101	***************************************
54102 895	
	hand guide on toe, for 120524, 120709
	and 120743, Nos. 26276, 46087 and 54101
54105 890	11 Arm Rock Shaft Flanged Bushing (front)
54106 988	
Note	: When ordering No. 54106, state gauge
	of machine for which required.
54107 98	Looper (front) closed eye
Note:	When ordering No. 54107, state gauge
NOIE.	of machine for which required.
	of machine for which required.
54108 —	— Oil Tube for 54110
54109 —	— " " Bracket for 54110
54110 89	
54110 89	necting Rod (upper bearing), Nos.
	49092, 54108 and 54109
54111 89	
	and two 896E, for 68018
*54112 —	— Feed Connecting Rod Cap for 54111
*54112 —	
01112	for 54458
E4114 00	50 Feed Dog, 11 teeth (10 teeth to the inch)
54114 89	for 120524, 120709 and 120743
54117 —	— Presser Foot Plate for 54118
54118 89	51 Presser Foot (hinged) complete, with
	right hand guide on toe, for 120524,
	120709 and 120743, Nos. 26276, 46087
	and 54117
54119 —	— Presser Foot Plate for 54121
	" " Shank for 54121
01120	
54121 89	
	hand guide on toe, for 120524, 120709
	and 120743, Nos. 26276, 54119 and
	54120
54210 98	Balance Wheel, 25% in. pulley, with two
	430c, for 147-38 Machine

	NO.	PLATE	
	54218	8904	Crank Connecting Rod Oil Pad (braided
			cotton) for 54017
	54227	8960	Looper Carrier Connection for 54383
	54228	8960	" " Shaft for 54383
	54229	8960	" " Shaft Bushing
	54230	8960	" Driver with 54032 and
			four 175E, for 54383
	54242	9856	Slack Thread Controller Clamp
	54309	9000	Cloth Plate Oil Tube with 49092, for
			oiling 54458, for 54453, 68057, 68143,
			68144, 68210 and 68248
	54326	8991	Needle Bar Connecting Link
	54327	8991	" " Hinge Stud
	54328	8991	Stud with 211F
		1000000	and two 187E
	54330	9858	Thread (upper) Controller for 147-29 Ma-
		0001	chine
	54356	9861	Belt Guard with 1192c for 54479, obsolete
	54367	9000	Arm Rotary Shaft Bushing (front)
	54368	9856	Looper Driving Shaft and Feed Lifting
			Eccentric with 227p and two 64315, for 54383
	* 1001		
	54381	9856	Slack Thread Controller
	54383		Looper Driving Shaft and Feed Lifting
			Eccentric 54368 with 54027, 54227,
	54435	9858	54228 and 54230, for 68017 and 68218. Thread (under) Take-up Staple with 590p
	04400	9000	and 38481
*	54449		Arm, upper and lower (solid) with 948p
	01110		and 54034, for 147-29 Machine
	54450	9000	Arm Rotary Shaft Collar with two 1258c,
	01100	0000	for 68017 and 68218
	54451	9865	Cloth Plate for 54453 and 68057, obsolete
	54452	9865	Cloth Plate Extension for 147-29 Machine,
			obsolete
,	54453		Cloth Plate complete, for $\frac{11}{32}$ in. and $\frac{3}{8}$ in.
			gauges, for 147-29 Machine, Nos. 54013,
			54056, 54309 and 54451, obsolete
	54454	9859	Cloth Plate Thread Guard for 147-29 Ma-
			chine, obsolete
*!	54455		Feed Eccentric Body for 54456
	54455		" Roll (lower) Eccentric Body for
			54456
-	54456	9000	Feed Eccentric (adjustable) complete for
			68018, Nos. 217p, 1103c, 7071, 54024.
			54455 and two 443c

NO.	PLATE	NAME
54456	9000	Feed Roll (lower) Eccentric (adjustable)
		complete for 68016, Nos. 217p, 1103c,
		7071, 54024, 54455 and two 443c
54457	9864	Feed Roll (lower) with two 50333c, for
		68207
54457	9864	Feed Roll (upper) with two 50333c, for
		54475
54458	9854	Feed Roll (lower) Connecting Rod with
		54112 and two 896E, for 68016
54459	9868	Feed Roll (lower) Retaining Clutch with
		two 448c, for 68080, obsolete
54460	9868	Feed Roll (lower) Retaining Clutch Frame
		with 54463, for 68080, obsolete
54461	9868	Feed Roll (lower) Retaining Clutch Frame
		Cover with 54462, for 68080, obsolete
54462	9868	Feed Roll (lower) Retaining Clutch Frame
01104		Cover Pad (felt) for 54461, obsolete
54463	9868	Feed Roll (lower) Retaining Clutch Frame
01100	0000	Pad (felt) for 54460, obsolete
54464	9868	Feed Roll (lower) Rock Shaft for 68080,
01101	0000	obsolete
54465	9868	Feed Roll (lower) Rock Shaft Clutch for
01100	0000	68080, obsolete
54466	9860	Feed Roll (lower) Retaining Clutch Roller
01100	0000	Spring for 68080, obsolete
54466	9860	Feed Roll (lower) Rock Shaft Clutch
01100	0000	Roller Spring for 68080, obsolete
54467	9859	Feed Roll (lower) Clutch Shaft Bracket
01101	0000	for 68207
54467	9859	Feed Roll (lower) Shaft Bracket for 54468,
0110.	0000	obsolete
54468		Feed Roll (lower) Shaft Bracket complete
01100		for 147-29 Machine, Nos. 21788, 54457,
		54467, 127521, 127530 and two each
		158p and 62562, obsolete
54469	9851	Feed Roll (upper) Bar Bracket with 453c,
01100	0001	for 54470
54470		Feed Roll (upper) Bar Bracket complete,
011.0		Nos. 79c, 866c, 1326p, 1330c, 1876,
		23404, 38648, 54469, 54471 to 54473,
		54475, 127534, 127536, 127542 and two
		208p
54471	9855	Feed Roll (upper) Lifter for 54470
54472		" " " Latch for 54470.
54473		" " " Stop for
		54470
54474	9856	Presser Bar Lifter
0	0000	

NO.	PLATE	NAME
54475		Feed Roll (upper) Bracket 127538 with
		54457 and 127546, for 54470
54476	9861	Machine Base for 54479
54477	9862	" Screw Stud for 54479
54478	9862	" Screw Stud, to fasten machine
		to base, for 54479
54479		Machine Base complete, Nos. 49123.
		49124, 54476, three each 9842, 51576E,
		54477, 57285 and four each 51577E and
		54478
54481	9864	Feed Roll (upper) 1 in. wide, with two
		50333c, for 120632
54488		Feed Bar with 50429c and two 453c, for
01100		68022.:
54509	9860	Hemmer Elastic Guide Position Pin for
01000	3000	120628
54897	8904	Crank Connecting Rod Oil Cup for 54017
54988	8909	Tension (upper thread) Releasing Pin
54990	8909	" " " Releasing Pin
54990	8909	Shart
50000	0000	Spring, obsolete, use 68261
56003	9000	Arm Oil Tube with 52045, for oiling 54326
56006	8901	" Pad (braided cotton) for oiling
		Arm Rock Shaft Intermediate Bearing.
56864	8941	Chain Hook (large) for 6439 and 37563
56865	8910	" (small) for 6439 and 37563
57076	9858	Tension (upper thread) Thread Guide
*57222		Crank Connecting Rod Cap (lower) for
		54017
57225	8904	Feed Bar Hinge Pin for 54077 and 68022.
57234	8911	" Rocking Frame Hinge Pin
57235	9000	" " " Bushing
57258	8911	Presser Bar Lifter Hinge Pin
57285	8996	Machine Cushion (felt) for 54479
58039	8902	Arm Rotary Shaft Flanged Bushing Oil
		Pad, long (braided cotton) for 54090
59456	9860	Thread (upper) Nipper Disc (outside) Nut
		Washer for 68137
59534	9858	Tension (under thread) Spring.
59535	9858	" (upper thread) Spring
59537	9858	" (under thread) Spring Bushing
00001	0000	(large)
59537	9858	Tension (upper thread) Spring Bushing
00001	0000	(large)
59538	9858	Tension (under thread) Spring Bushing
09000	3000	
59538	9858	(small)
99998	9008	Tension (upper thread) Spring Bushing
		(small)

NO.	PLATE	NAME
59539		Tension (under thread) Screw Stud 50326c
		with 51570c
59539		Tension (upper thread) Screw Stud 50326c
		with 51570c
60656	9855	Hinge for 79756
61047	8911	Presser Bar Lifting Bracket with 460c and
		1872
61075	8911	Presser Bar Lifting Lever Connecting
		Stud
62562	9000	Feed Roll (lower) Clutch Shaft Bracket
		Collar with two 465c
62562	9000	Feed Roll (lower) Clutch Shaft Bracket
		Collar with two 465c, for 54468, obsolete
64255	8911	Arm Rock Shaft Crank (front) with 453c,
		for 54079 and 68119
64259	8913	Balance Wheel with two 430c, for 147-29
		Machine
64268	8904	Crank Connecting Rod Ball Screw Stud
		Washer
64269	8913	Face Plate
64315	8960	Looper Driving Shaft and Feed Lifting
		Eccentric Oil Hole Plug for 54368
64319	8922	Needle Bar (hollow) for 54062 and 54063
64320	8991	" " Bushing (upper)
64330	9855	Presser Bar with 25303
64331	8911	" "Bushing (lower)
64337	8922	Slack Thread Regulator for 147-29 Ma-
01071	0000	chine.
64351	8909	Thread (under) Nipper Cam with 465c
010	0010	for 68017 and 68218
64355	8910	Thread (under) Take-up Thread Guard
04950	0010	(brass) for 68017 and 68218
64356	8910	Thread (under) Take-up Thread Guard
64386	8901	Steady Pin Arm Rock Shaft Bushing (back) for 64387
64387	9901	" " " " " 64386 with
04501		52045
64388	8901	Arm Rock Shaft Bushing (intermediate)
04900	0301	for 64389
64389		Arm Rock Shaft Bushing (intermediate)
01000		64388 with 52045
64508	8902	Arm Rock Shaft Bushing (intermediate)
2000	5552	Oil Pad, long (braided cotton) for 54089
64805	9000	Arm Rotary Shaft Bushing (intermediate)
-300		Oil Pad, short (braided cotton) for 54089
64805	9000	Arm Rotary Shaft Flanged Bushing Oil
		Pad, short (braided cotton) for 54090

NO.	PLATE	NAME
68016		Feed Roll (lower) Connecting Rod 54458
		with 54456, for 68017 and 68218
68017		Arm Rotary Shaft 54006 with 640E, 54088,
		54383, 54450, 64351, 64355, 68016 and
		68018, for 147-29 Machine
68018		Feed Connecting Rod 54111 with 54456,
09019		for 68017 and 68218
00001	9854	Feed Roll (rubber) with two 50333c
68021	9854	
68022	-	" Rocking Frame 54026 with 21506,
		54020, 54023, 54488 and 57225, for
		147-38 Machine
68057		Cloth Plate complete, for $\frac{3}{32}$ in. to $\frac{5}{16}$ in.
		gauges, for 147-29 Machine, Nos. 54013,
		54015, 54309 and 54451, obsolete
68058	9864	Feed Roll (lower) 11/4 in. wide, with two
		50333c, for 120560 for 147-29 Machine
		and for 120748 for 147-38 Machine
68059	9864	Feed Roll (upper) 1 in. wide, with two
00000	3004	50333c, for 120560 for 147-29 Machine
68080		Feed Roll (lower) Retaining Clutch Frame
00000		54460 with 54459, 54461, 54464, 54465,
		three 127528, four each 966E, 127531,
		six 208p and fourteen 54466, for 147-29
		Machine, obsolete
68095		Feed Dog, 25 teeth (20 teeth to the inch)
		for 68105, for 120632
	N	оз. 68096 то 68103 гов 68104
conc		Dunner Foot Chairing off Dista (left)
68096		Presser Foot Chaining-off Plate (left)
20007	00==	with 68097 and 68099
68097	9857	Presser Foot Chaining-off Plate (left)
2000=		Guide Pin (long) for 68096
68097	9857	Presser Foot Chaining-off Plate (right)
20000		Guide Pin (long) for 68101
68098	9857	Presser Foot Chaining-off Plate (left)
		Guide Pin (long) Collar with 853c
68098	9857	Presser Foot Chaining-off Plate (right)
200000000000000000000000000000000000000		Guide Pin (long) Collar with 853c
68099	9857	Presser Foot Chaining-off Plate (left)
		Guide Pin (short) for 68096
68099	9857	Presser Foot Chaining-off Plate (right)
		Guide Pin (short) for 68101
68100	9857	Presser Foot Chaining-off Plate (left)
resulting to		Spring
68100	9857	Presser Foot Chaining-off Plate (right)
		Spring

NO.	PLATE	NAME
68100	9857	Presser Foot Spring
68101		" " Chaining-off Plate (right)
00101		with 68097 and 68099
68102		Presser Foot Plate
68103		" " Shank
68104	9857	Presser Foot (spring hinged) with right
00101	000.	and left chaining-off and guide plates
		complete, for $\frac{5}{16}$, $\frac{11}{32}$ and $\frac{3}{8}$ in. gauges,
		for 120632, Nos. 26276, 68096, 68101 to
		68103, two 68098 and three 68100
68105		Throat Plate, for $\frac{5}{16}$ in., $\frac{11}{32}$ in. and $\frac{3}{8}$ in.
		gauges, for 68095, for 147-29 Machine.
68107	9868	Cloth Plate Slide (left) for 68108
68108		Cloth Plate Slide (left) complete, for
		68210, Nos. 38419, 68107 and two 7251
68110	9850	Arm Rotary Shaft for 68218
68118	9850	" Rock Shaft for 68119
68119		" " 68118 with 54004, 54005
		and 64255 for 147-38 Machine
68128	9858	Thread (under) Take-up with two 465c,
		for 147-38 Machine
68129	9860	Thread (upper) Nipper Body for 68137
68130	9860	Disc (mside) for
00101	0000	68137
68131	9860	Thread (upper) Nipper Disc (inside) Washer (fibre) for 68137
00190	9860	Thread (upper) Nipper Disc (outside) for
68132	9800	68137
68133	9860	Thread (upper) Nipper Roller for 68136
68134	9860	" " " Hinge Pin
00101	2000	for 68136
68135	9860	Thread (upper) Nipper Stud for 68136
68136		" " " 68135 with
		68133 and 68134, for 68137
68137		Thread (upper) Nipper complete for
		147-38 Machine, Nos. 1698R, 13218,
		59456, 68129 to 68132 and 68136
68138	9860	Thread (upper) Nipper Thread Guide for
		147-38 Machine
68142	9850	Cloth Plate for 68143, 68144 and 68248
68143		Cloth Plate complete, for $\frac{3}{16}$ in. to $\frac{1}{4}$ in.
		gauges, for 46090, for 147-29 Machine,
2011		Nos. 54013, 54056, 54309 and 68142
68144		Cloth Plate complete, for $\frac{3}{32}$ in. to $\frac{5}{32}$ in.
		gauges, for 46089, for 147-29 Machine, Nos. 54013, 54015, 54309 and 68142
80145	0050	Nos. 54013, 54015, 54309 and 68142 Cloth Plate Extension
68145	9850	Cloth Flate Extension

NO.	PLATE	NAME
68146	9859	Cloth Plate Thread Guard
68147	9854	Feed Roll (lower) Clutch (brake) for
		68156
68148	9854	Feed Roll (lower) Clutch (drive) for 68156
68149	9854	" " (brake) Connec-
		tion with 440c, 1700j and two 50083c,
		for 68156
68150	9854	Feed Roll (lower) Clutch (drive) Connec
		with two 50083c, for 68156
68151	9000	Feed Roll (lower) Clutch Roller for 68156
68152	9000	" " " Plunger
00202		for 68156
68153	9000	Feed Roll (lower) Clutch Roller Spring
00100	0000	for 68156
68154	9850	Feed Roll (lower) Clutch Shaft for 68157
68155	9854	" " " Sleeve with four
00100	2001	1149c, for 68156
68156		Feed Roll (lower) Clutch complete for
00100		68157, Nos. 68147 to 68150, 68155 and
		six each 68151 to 68153
68157		Feed Roll (lower) Clutch Shaft 68154 with
00101		68156, for 68207
68164	9858	Thread (upper) Take-up Plate Spring for
00104	3000	54096
68166		Cloth Plate Slide (right) for 68167
68167		Cloth Plate Slide (right) complete for
00101		68248, Nos. 38419, 68166 and two 725j
68184	9855	Presser Bar Lifting Lever Extension
68191	9000	Cloth Plate Slide (right) for 69192
68192		Cloth Plate Slide (right) complete for
00192		68210 and 68260, Nos. 38419, 68191 and
		two 7251
68194	9852	Feed Dog, 14 teeth (10 teeth to the inch)
00194	3032	for 120524, 120709, 120743 and 120748
68197	9858	Needle Guard, for ¼ in. to ¾ in. gauges,
00197	9090	for 147-38 Machine
68198	9852	Throat Plate, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in. gauges,
00190	9002	for 68194
68199	9858	Slack Thread Regulator for 147-38 Ma-
00199	9000	chine
68200	9863	Feed Dog, 25 teeth (20 teeth to the inch)
00200	9000	for 68201, for 120632
68201	9863	Throat Plate, for $\frac{7}{32}$ in. to $\frac{9}{32}$ in. gauges,
00201	9000	for 68200
68207		Feed Roll (lower) Clutch Shaft Bracket
00207	0.162.00	complete, Nos. 54457, 54467, 68157,
		127530 and two each 158p and 62562
		12.000 and two caon 1000 and 02002

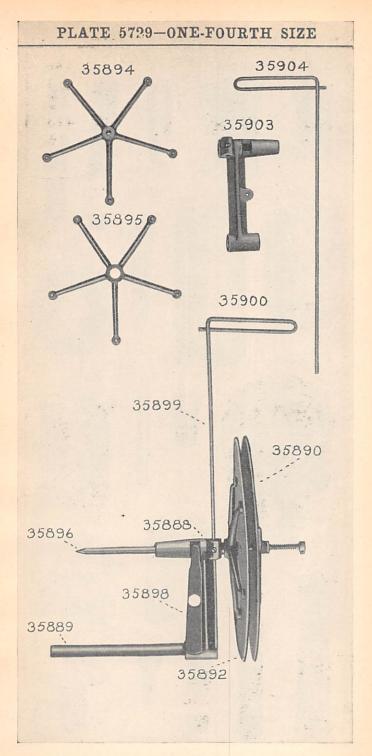
NO.	PLATE	NAME
68208	9855	Presser Bar Lifting Lever
68209	9865	Cloth Plate for 68210
68210		Cloth Plate complete, for $\frac{7}{32}$ in. to $\frac{3}{8}$ in.
00210		gauges, for 68105 and 68201, for 120632,
		Nos. 54309, 68108, 68192 and 68209
*68217		Arm, upper and lower (solid) with 948p
00211		and 54034, for 147-38 Machine
68218		Arm Rotary Shaft 68110 with 640E, 54088,
00210		54383, 54450, 64351, 64355, 68016 and
		68018, for 147-38 Machine
68219		Presser Foot Plate for 68220
68220	9857	Presser Foot (hinged) complete, for 5 in.
000		to 3/8 in. gauges, for lap seam feller, for
		120524, 120709 and 120743, Nos. 26276,
		46087 and 68119
68221	9854	Feed Roll (upper) 15/16 in. wide, with two
		50333c, for 120748, for 147-38 Machine
68222	9859	Belt Guard with two wood screws 1 in.
		No. 12
68248		Cloth Plate complete, for $\frac{9}{32}$ in. to $\frac{3}{8}$ in.
		gauges, for 46090, for 147-29 Machine,
		Nos. 54013, 54309, 68142 and 68167
68260		Cloth Plate complete, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in.
		gauges, for 68198, for 147-38 Machine,
		Nos. 54013, 54309, 68142 and 68192
68261		Tension (upper thread) Releasing Shaft
		Spring
79756		Bench Stand with 27998, 41538, two each
		60656, 124500, wood screws 1¼ in. No.
		14 and eight each wood screws $\frac{5}{8}$ in. No. 5 and $\frac{5}{8}$ in. No. 7
100041	0041	Tweezers, curved (Accessories)
120341	8941 8941	Oiler (copper plated) with 120345 (Acces-
120344	8941	sories)
120345	8941	Oiler Spout, 5 in. long, for 120344
120345	8949	Feed Dog, 23 teeth (22 teeth to the inch)
120001	6240	for 120524, 120709 and 120743
120352		Presser Foot Plate for 120353
120353	8951	Presser Foot (hinged) complete for 120524,
120000	0001	120709 and 120743, Nos. 26276, 46087
		and 120352
120354	8949	Throat Plate, for $\frac{3}{32}$ in. to $\frac{3}{16}$ in. gauges,
		for 120351 and 120387
120361	8949	Feed Dog, 23 teeth (22 teeth to the inch)
		for 120524, 120709 and 120743
120362	8949	Throat Plate, for $\frac{7}{32}$ in. and $\frac{1}{4}$ in. gauges,
		for 120361 and 120407
		for 120361 and 120407

NO.	PLATE	NAME
120383	8950	Feed Dog, 14 teeth (12 teeth to the inch)
		for 120524, 120709 and 120743
120384		Presser Foot Plate for 120385
120385	8951	Presser Foot (hinged) complete for 120524,
		120709 and 120743, Nos. 26276, 46087
		and 120384
120386	8950	Throat Plate, for $\frac{5}{16}$ in. to $\frac{3}{8}$ in. gauges,
120000	0,000	for 120383
120387	8949	Feed Dog, 17 teeth (16 teeth to the inch)
120001	0313	for 120524, 120709 and 120743
120405		Presser Foot Plate for 120406
120406	8951	Presser Foot (hinged) complete for 120524,
120100	0001	120709 and 120743, Nos. 26276, 46087
		and 120405
10010=	00.10	
120407	8949	Feed Dog, 17 teeth (16 teeth to the inch)
100504	0000	for 120524, 120709 and 120743
120524	9866	Lap Seam Feller on Shank, for general
		work, for light and medium weight ma-
		terial
120528	9867	Spool Holder Rod for 120529
120529		Spool Holder complete, for elastic ma-
		terial, for Hemmer No. 120632, Nos.
		27723, 120528 and two 27870
120551		Presser Foot Plate for 120553
120552	9857	" Spreader, for elastic work,
		for 120553
120553	9857	Presser Foot (hinged) elastic spreader
		complete, for 120560, Nos. 26276, 46099,
		120551, 120552 and two 218w
	Nos.	120554 to 120559 for 120560
120554	9864	Strip Folder (adjustable)
120555	-	Edge Guide, for body of
100550	9864	garment
120556	9804	Strip Folder Spring Edge Guide, for jack-
120557	9864	lastic
120558	9864	Strip Folder Shank
120559	9004	1 1000
120560	9864	ыюр
120000	3004	Strip Folder (adjustable) on Throw-out Shank complete, for attaching jack-
		lastic to heavy sport blouses, for 147-29
		Machine, Nos. 96 B, 36006, 120554 to
		120559 two 665p and six 1443B
120561	9863	
120001	9803	Throat Plate, for $\frac{9}{32}$ in. to $\frac{3}{8}$ in. gauges,
		for 46062

NO.	PLATE	NAME		
Nos. 120626 to 120631 for 120632				
120626	9864	Hemmer Bracket with 10248		
120627		" Elastic Guide		
120628		" " Spring with 54509		
120629	9864	" Folder		
120630		" Tension Elastic Guide		
120631		" " Plate		
120632	9864	Hemmer with Elastic Tension complete,		
		for hemming and inserting elastic in		
		Rayon bloomers, for 147-29 Machine,		
		Nos. 13710, 44209, 120626 to 120631		
		and two each 229p, 3146 and 51097j		
*120671	-	Tape Reel Disc for 120672		
120672	9867	" " 120671 with 120673, for		
		120680		
*120673		Tape Reel Disc Hub for 120672		
120674	9867	" Rod for 120680		
120680		Tape Reel (9 in. disc) complete, for under		
		the bench, for Rug Attachment No.		
		120748, Nos. 28012, 120672, and 120674		
120709	9866	Lap Seam Feller (adjustable, right hand)		
		on Shank, for general work, for medium-		
		heavy and heavy weight material		
120743	9866	Half Lap Seam Feller on Shank, for gen-		
		eral work, for heavy material		
120511	7,100	. 120744 to 120747 for 120748		
120744	9866	Fringe Guide with Nap Guide on Bracket Leveling Plate		
120745	9866			
120746 120747	9866	Rug Guide		
120747	9866	Attachment complete, for fringing and		
120748	9800	taping edges of rugs in one operation,		
		for 147-38 Machine, Nos. 96B, 36006,		
		120744 to 120747 and four 1443w		
100740		Presser Foot Compensating Plate for		
120749		120752		
120750		Presser Foot Plate for 120752		
120751		" "Shank for 120752		
120751	9857	Presser Foot (compensating, hinged) com-		
120102	2001	plete for 120748, Nos. 18055, 120749		
		to 120751 and two each 1449s and 24701		
124500	9862	Bench Stand Flap Hinge for 79756		
126247	9862	" " Flush Bolt for 41538		
126248	9862	" " " Plate for 41538.		

NO.	PLATE	NAME
	Nos	:. 126249 то 126251 гол 126252
126249	9861	Treadle
126250	9862	" Spring.
126251	9861	" Stand
126252	9861	Treadle complete, Nos. 4882, 126249 to
120232	9001	126251 and two wood screws 1 in No. 16
127521	9850	Feed Roll (lower) Shaft for 54468, obsolete
127528	9860	" " Retaining Clutch Roller
		for 68080, obsolete
127530	9000	Feed Roll (lower) Clutch (brake) Connec-
	0000	tion Stop Block for 68207
127530	9000	Feed Roll (lower) Retaining Clutch Frame
127550	9000	Feed Roll (lower) Retaining Clutch Frame
105501	0000	Stop Block for 54468, obsolete
127531	9860	Feed Roll (lower) Rock Shaft Clutch Roller
		for 68080, obsolete
127534	9851	Feed Roll (upper) Bar for 54470
127536	9000	" " Collar with 448c,
		for 54470
127538	9854	Feed Roll (upper) Bracket with 453c, for
		54475
127542	9000	Feed Roll (upper) Bracket Guide Pin for
TET .		54470
127546	9856	Feed Roll (upper) Shaft for 54475
200383c	8910	Thread Unwinder Spool Rest Rod Set
		Screw for 202490
201018c	8910	Thread Unwinder Spool Rest Set Screw
		for 225395
201696л	8910	Thread Unwinder Thread Guide Lock Nut
2010003	0010	
202490	8953	for 225398
202490	8999	Thread Unwinder Spool Stand with
00,5000		200383c, for 225398
225388	8953	Thread Unwinder Spool Rest Rod for
12/2/10/27/10		225398
225390	8996	Thread Unwinder Thread Cone Holder,
		for inverted cones, for 225398
225391	8953	Thread Unwinder Thread Guide for 225398
225392	8953	" " Rod with
		208E and 225393, for 225398
225393	8910	Thread Unwinder Thread Guide Rod
		Washer for 225392
225395	8953	Thread Unwinder Spool Rest (for two
	0300	spools) with 201018c, for 225398
225398	8953	Thread II.
220098	0900	Thread Unwinder complete, for four
		spools, Nos. 2016961, 202490, 225388,
		225392, two 225395, four 225391 and
		three wood screws 7/8 in. No. 12

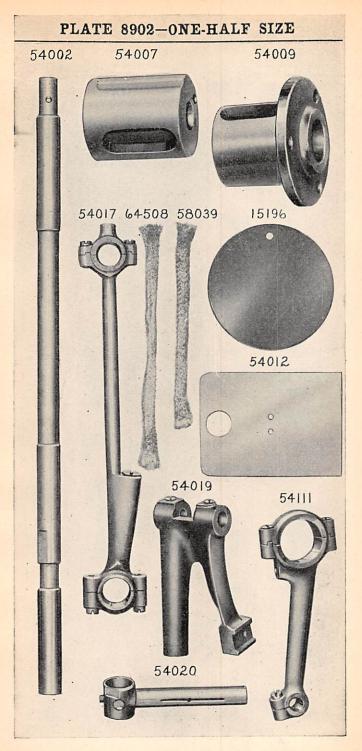
FOR MACHINES Nos. 147-29 and 147-38



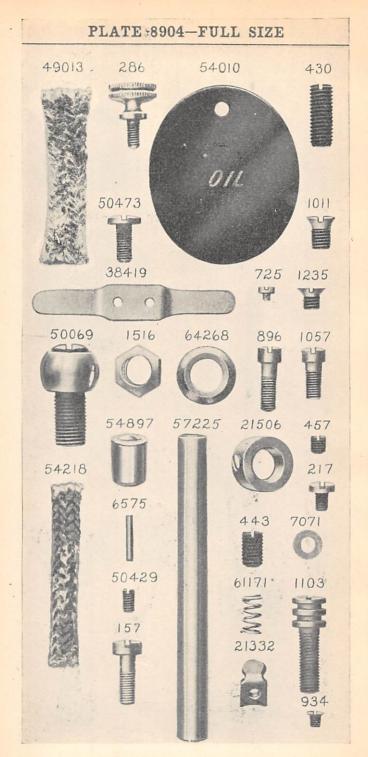
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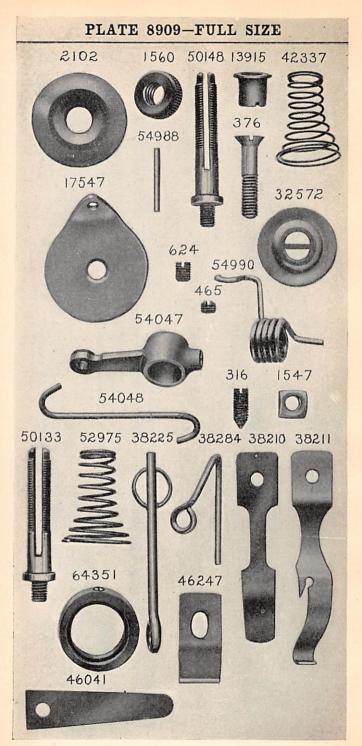
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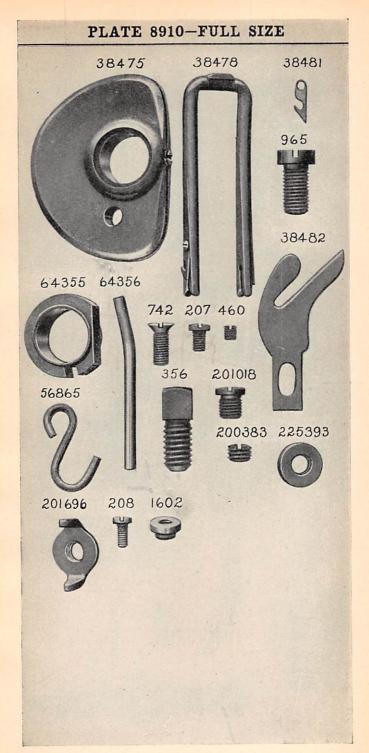
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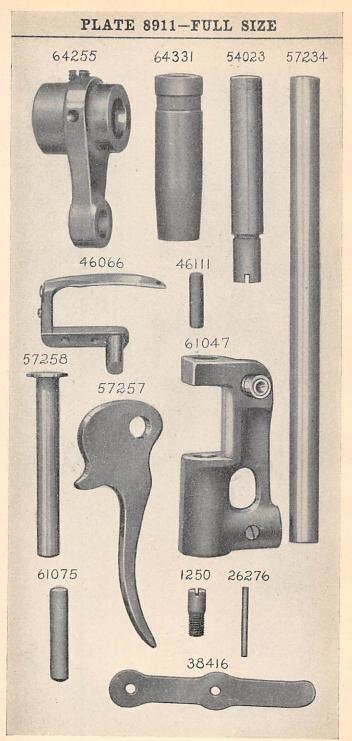
PLATE 8908-FULL SIZE 49092 57255 1872 640 minimidal(IIII)

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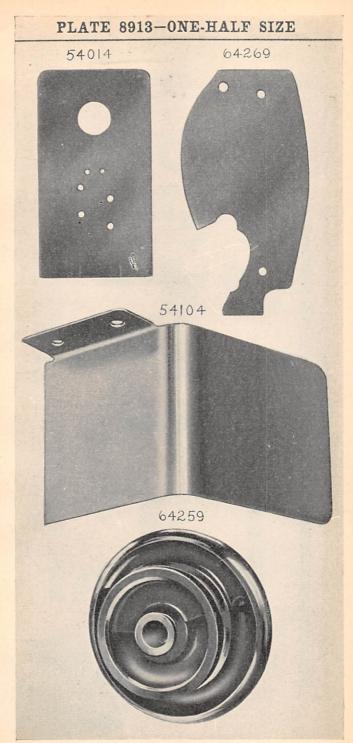


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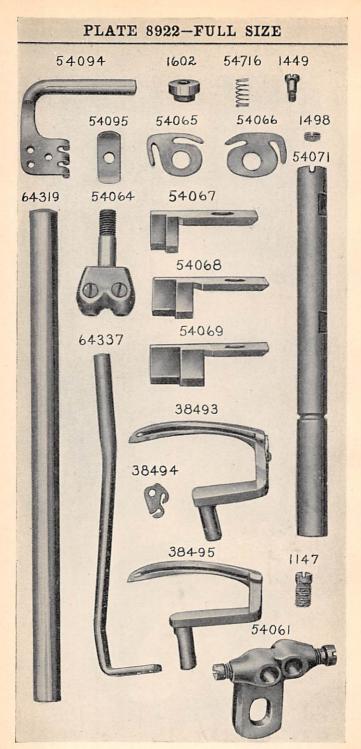




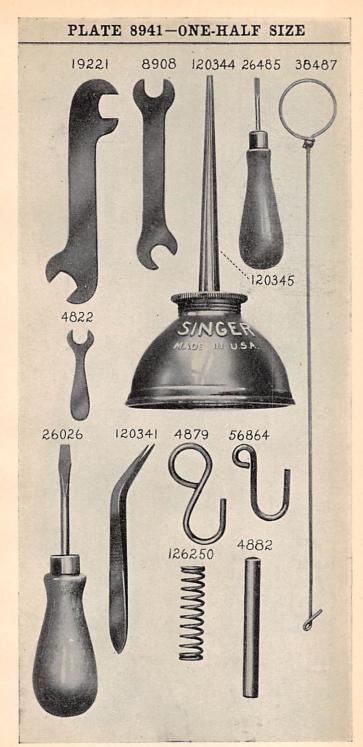
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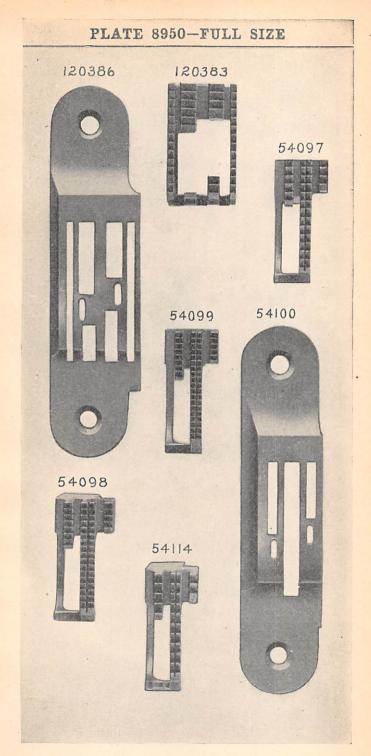
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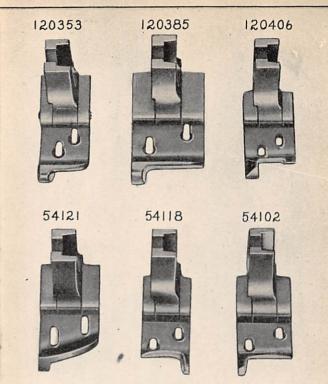
PLATE 8949-FULL SIZE

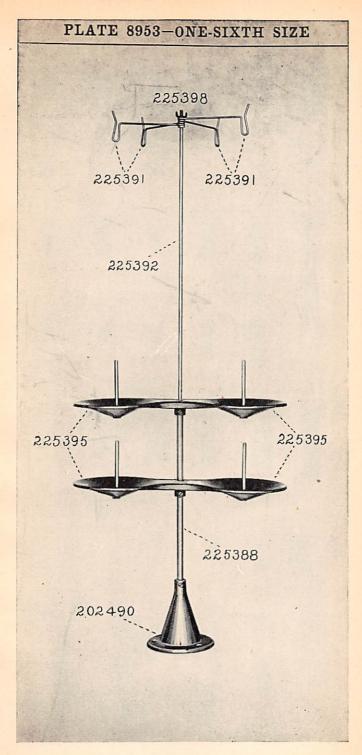
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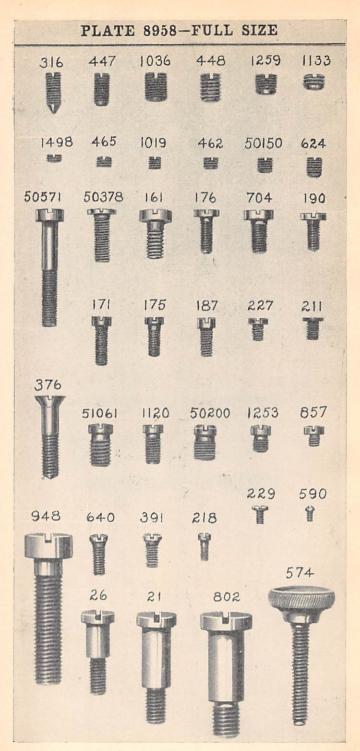
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PLATE 8951-FULL SIZE

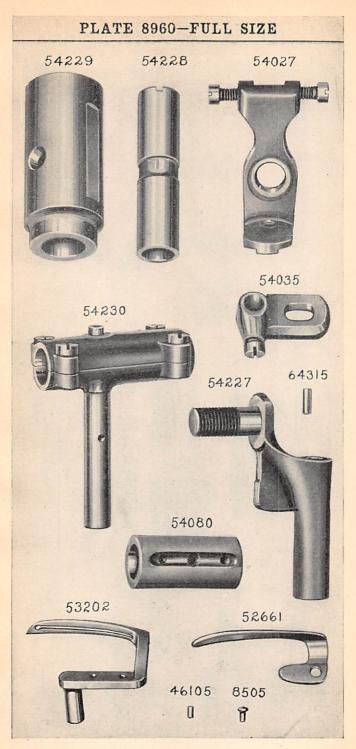




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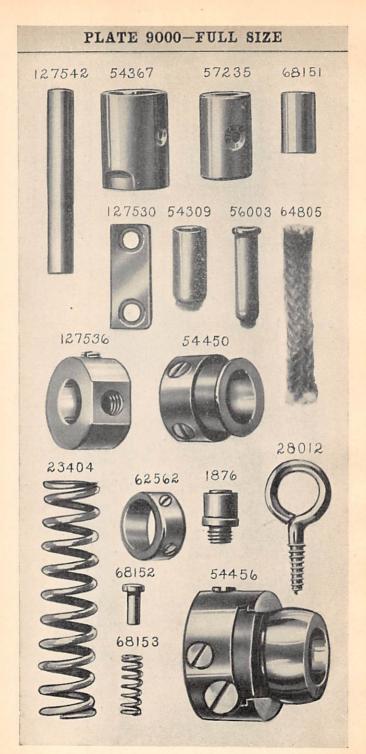
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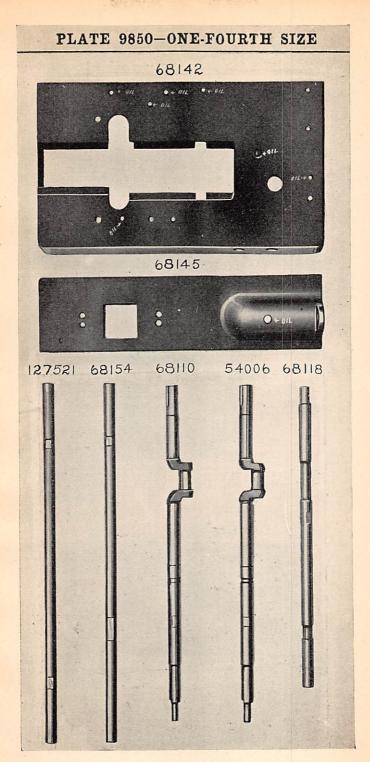
PLATE 8991-FULL SIZE T'MA

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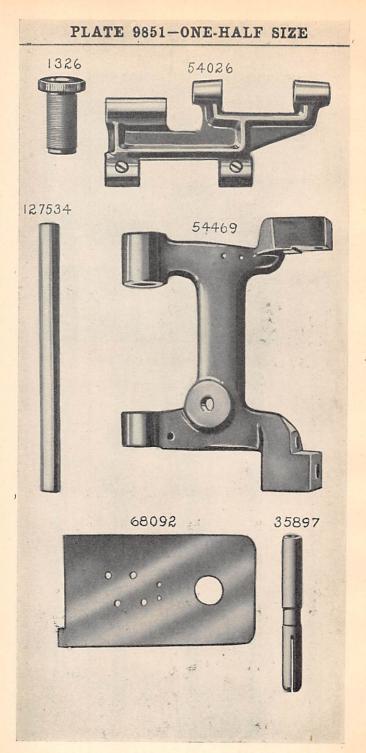
PLATE 8996-ONE-HALF SIZE

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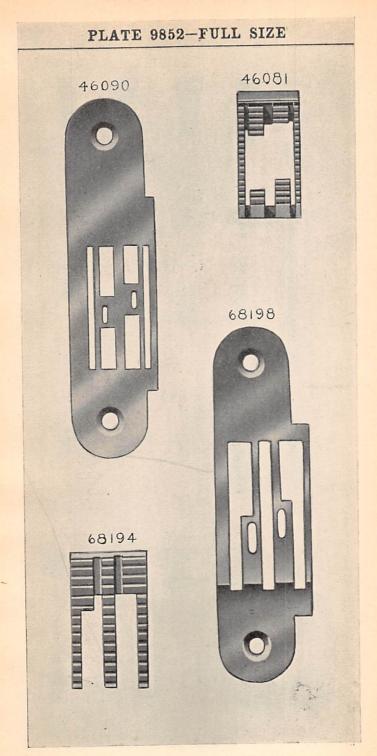




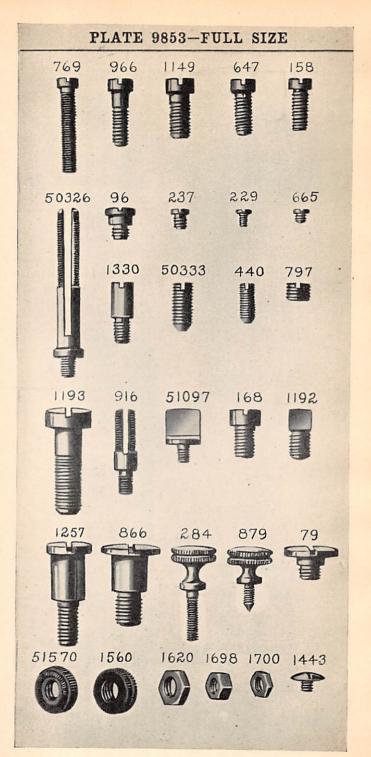
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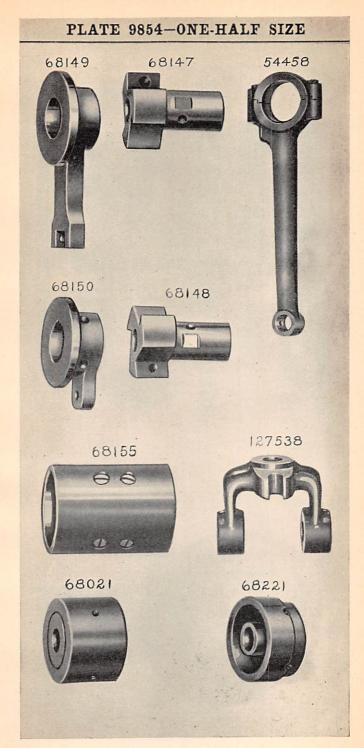


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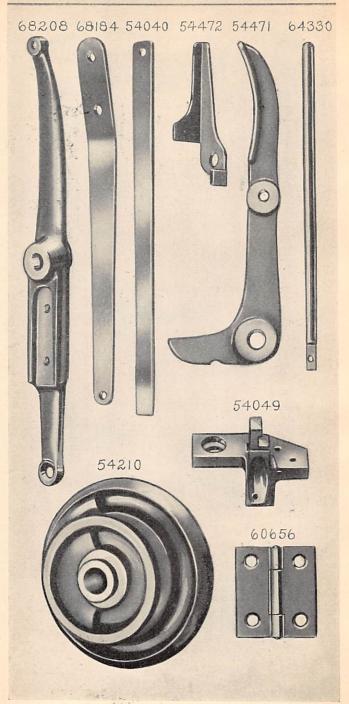
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PLATE 9855-ONE-HALF SIZE

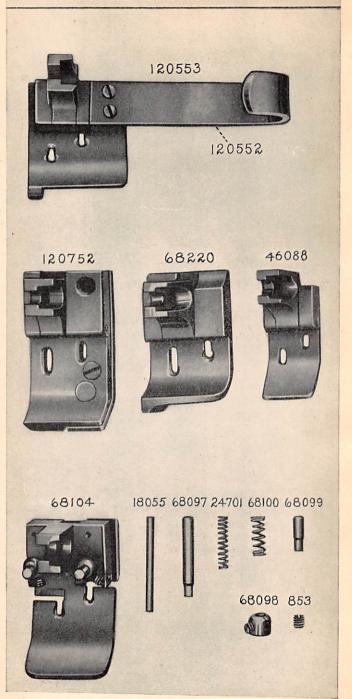


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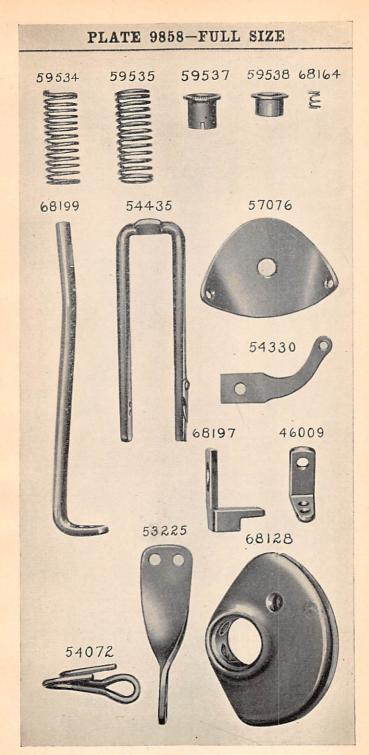
PLATE 9856-FULL SIZE 40326 127546

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PLATE 9857-FULL SIZE

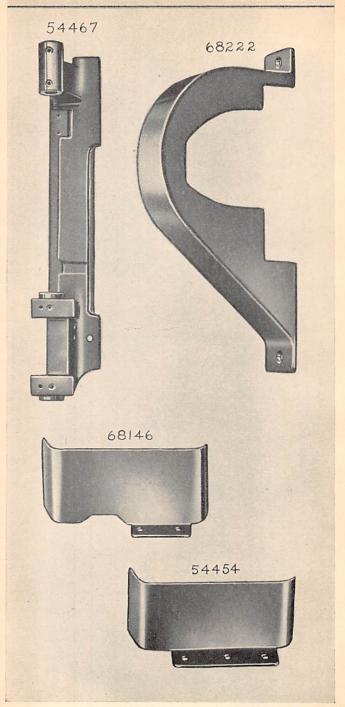


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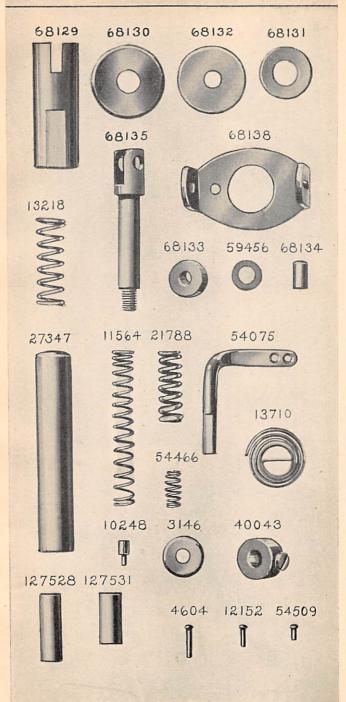
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PLATE 9859-ONE-FOURTH SIZE



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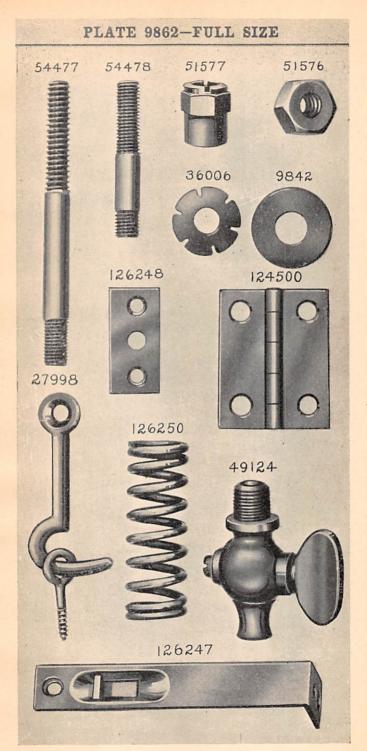
PLATE 9860-FULL SIZE



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PLATE 9861-ONE-FOURTH SIZE 6335-

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PLATE 9863-FULL SIZE

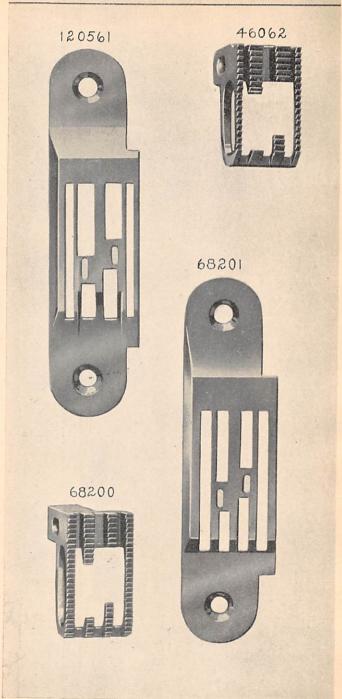
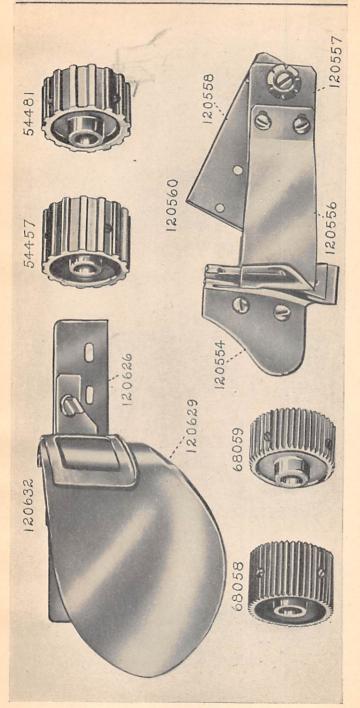
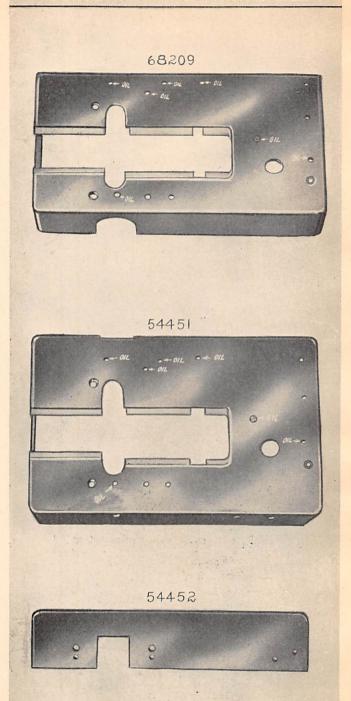


PLATE 9864-ONE-HALF SIZE



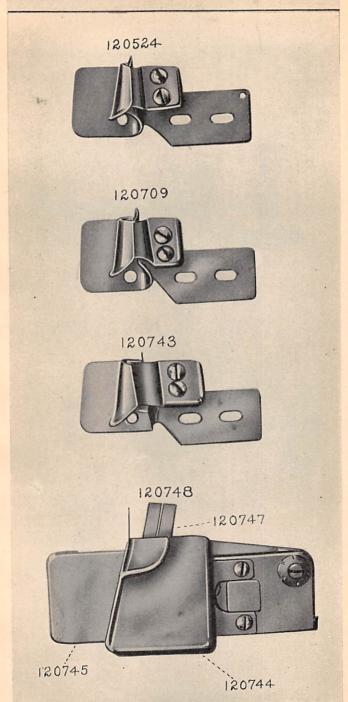
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PLATE 9865-ONE-FOURTH SIZE



From the library of: Superior Sewing Machine & Supply LLC

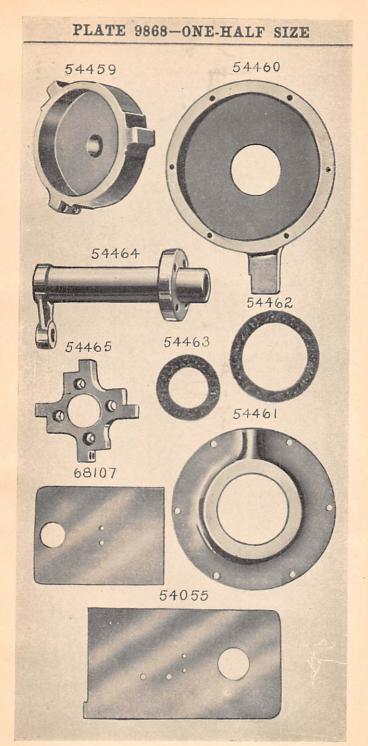
PLATE 9866-ONE-HALF SIZE



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PLATE 9867-ONE-FOURTH SIZE

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